**EFFECTIVE: October 8, 2019** 

# OWNER'S MANUAL SUPPLEMENT

# ELECTRIC CHAIN HOIST ER2 and NER2 SERIES

8 Ton through 20 Ton Capacity

Code, Lot and Serial Number

# AWARNING

This equipment should not be installed, operated or maintained by any person who has not read and understood all the contents of this manual. Failure to read and comply with the contents of this manual can result in serious bodily injury or death, and/or property damage.



# **IMPORTANT INFORMATION ON HOW TO USE THIS MANUAL**

This OWNER'S MANUAL SUPPLEMENT is intended for use *in combination* with the "Owner's Manual for Electric Chain Hoist ER2 and NER2 Series 1/8 through 5 Ton Capacity". Refer to the Table of Contents below to determine the location(s) of information pertaining to your hoist. References to the "Owner's Manual for Electric Chain Hoist ER2 and NER2 Series 1/8 through 5 Ton Capacity" will be designated by the use of the acronym "ER2OM".

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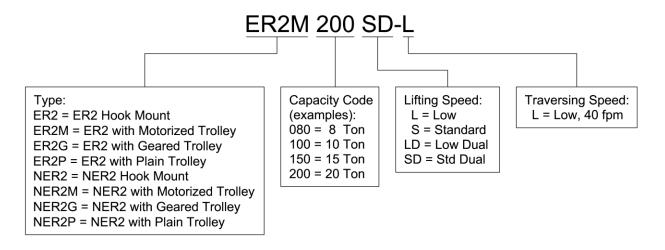
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#### 2.0 Technical Information

#### 2.1 Specifications

#### 2.1.1 Product Code



#### 2.1.2 Operating Conditions and Environment

Temperature range:  $-4^{\circ}$  to  $+104^{\circ}$ F (-20° to  $+40^{\circ}$ C)

Relative Humidity: 85% or less

Noise Level: 85 dB or less (A scale: measured 1 meter away from electric chain hoist

Enclosure Rating: Hoist Meets IP 55, Pendant Meets IP65

Supply Voltage: Single Speed Standard: Reconnectable 208/230 & 460V-3-60

Single Speed Optional: 575V-3-60 or Special Voltages/Frequencies Available

Dual Speed Standard: 208/230V-3-60 or 460V-3-60

Dual Speed Optional: 575V-3-60 or Voltages/Frequencies Voltages Available

	Single Speed	Dual Speed	
Hoist Duty Rating:	Duty Rating: ISO M4; FEM 2M; ASME H4		
Internalities Duty Delines	60% ED	40/20% ED	
Intermittent Duty Rating:	360 starts per hour	120/240 starts per hour	
Short Time Duty Rating:	60 min.	30/10 min.	

	Table 2-1 Hoist Specifications												
					Motor	Turrent	Load Chain	Load Sheave	Net Weight		Weight for		
	Сар.	Product	Lifting		Rated Current (amps)		Diameter	Pockets	(lbs)		Addnl.		
	(Tons)	Code	Speed (ft/min)	Output (Hp)	208V - 230V	460V	(mm) X Chain Fall Lines		NER2	ER2	One Foot of Lift (lbs)		
	8	(N)ER2080S*	7.5		16.4	7.9	11.2 x 3	5	362	359	5.5		
ed	10	(N)ER2100L	5.5	4.7			11.2 x 4	5	617	615	7.4		
Speed	10	(N)ER2100L-LG	5.5					5	573	571	7.4		
Single (	10	(N)ER2100S	11	4.7 x 2	16.4 x 2	7.9 x 2	11.2 x 4	5	668	666	7.4		
Si	15	(N)ER2150S	7.5	4.7 x 2	16.4 x 2	7.9 x 2	11.2 x 6	5	891	886	11.4		
	20	(N)ER2200S	5.5	4.7 x 2	16.4 x 2	7.9 x 2	11.2 x 8	5	1049	1045	14.8		
	8	(N)ER2080SD*	7.5/2.5	4.7	17.3	8.3	11.2 x 3	5	358	366	5.5		
p	10	(N)ER2100LD	5.5/2	4.7	17.3	8.3	11.2 x 4	5	609	622	7.4		
Speed	10	(N)ER2100LD-LG	5.5/2	4.7	17.3	8.3	11.2 x 4	5	569	578	7.4		
Dual S	10	(N)ER2100SD	11/3.5	4.7 x 2	17.3 x 2	8.3 x 2	11.2 x 4	5	650	677	7.4		
۵	15	(N)ER2150SD	7.5/2.5	4.7 x 2	17.3 x 2	8.3 x 2	11.2 x 6	5	873	899	11.4		
	20	(N)ER2200SD	5.5/2	4.7 x 2	17.3 x 2	8.3 x 2	11.2 x 8	5	1032	1058	14.8		

<sup>\*</sup>Available lug mount only. Push button cord dimension (L) is to center of lug hole.

#### 2.2 Dimensions

	Table 2-2 Hoist Dimensions												
	Cap. (Tons)	Product Code	Headroom C			b (in)	(ii	-	e (in)		g (in)	h (in)	j (in)
	(10115)		(in)	NER2	ER2	(111)	NER2	ER2	NER2	ER2	(111)	(111)	(in)
	8	(N)ER2080S	40.3	29.0	32.5	23.2	13.3	16.8	15.7	16.8	2.4	11.1	7.1
8	10	(N)ER2100L	53.9	29.0	32.5	38.3	13.3	16.8	15.7	16.8	3.2	13.3	20.0
Speed	10	(N)ER2100L-LG	40.9	29.0	32.5	26.9	13.3	16.8	15.7	16.8	3.2	13.3	8.5
Single	10	(N)ER2100S	53.9	31.4	33.6	33.4	15.7	16.8	15.7	16.8	3.2	1	-
Si	15	(N)ER2150S	62.8	31.4	33.6	40.2	15.7	16.8	15.7	16.8	3.4	1	-
	20	(N)ER2200S	67.3	31.4	33.6	47.2	15.7	16.8	15.7	16.8	4.0	-	-
	8	(N)ER2080SD	40.3	31.5	32.5	23.2	15.8	16.8	15.7	15.7	2.4	11.1	7.1
2	10	(N)ER2100LD	53.9	31.5	32.5	38.3	15.8	16.8	15.7	15.7	3.2	13.3	20.0
Speed	10	(N)ER2100LD-LG	40.9	31.5	32.5	26.9	15.8	16.8	15.7	15.7	3.2	13.3	8.5
Dual S	10	(N)ER2100SD	53.9	31.5	33.6	33.4	15.8	16.8	15.8	16.8	3.2		-
۵	15	(N)ER2150SD	62.8	31.5	33.6	40.2	15.8	16.8	15.8	16.8	3.4	-	-
	20	(N)ER2200SD	67.3	31.5	33.6	47.2	15.8	16.8	15.8	16.8	4.0	-	-

 $<sup>^{\</sup>star\star}$ Although both 208/230 & 460 Volts are shown together, the dual speed hoist motors are **NOT** reconnectable.

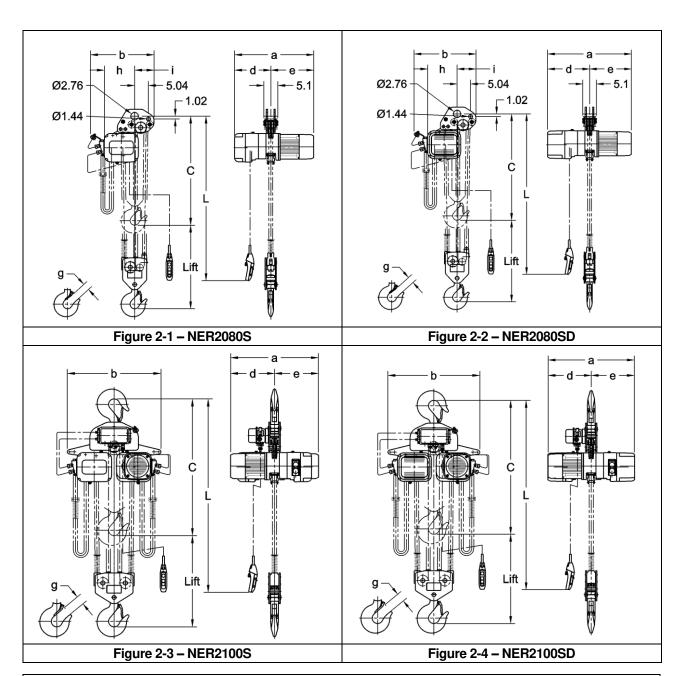


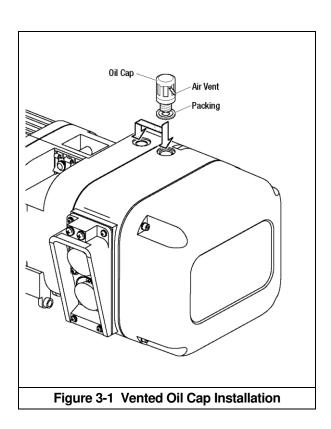
	Table 2-3 Hook Dimensions*											
) da Ag	Capacity Code	Hook	а	b	С	d	е	g				
	080\$	В	3.3 (83.5)	2.2 (55.0)	2.9 (73.0)	1.9 (48.0)	3.3 (85.0)	2.4 (62.0)				
b a a	100L, 100S	T&B	4.1 (104.0)	2.8 (70.0)	3.4 (87.0)	2.4 (60.0)	3.9 (100.0)	3.1 (80.0)				
T = Top Hook	150S	T&B	4.6 (117.0)	3.3 (83.0)	3.9 (99.0)	2.8 (70.0)	4.3 (110.0)	3.4 (86.0)				
B = Bottom Hook Units = in.(mm)	2008	T&B	5.2 (132.0)	3.3 (85.0)	4.4 (112.0)	2.8 (71.0)	4.9 (125.0)	4.0 (102.0)				

<sup>\*</sup>Refer to ER2OM Section 5.7 for inspection dimensions and limits.

#### 3.0 Preoperational Procedures

#### 3.1 Gear Box

- 3.1.1 The gearbox is filled with the correct amount of oil at the time of shipment. The oil level must be verified prior to operation. The ER2 and NER2 hoists have different checking procedures. Refer to Section 6.3 of the ER2OM for specific checking procedures. Use the 050L Capacity Code to determine the correct "Check Distance" for the ER2 Large Capacity hoist.
- 3.1.2 Refer to Section 6.3 of the ER2OM when replacing the gear oil. Use the 050L Capacity Code to determine the correct amount of gear oil.
- 3.1.3 All ER2, mechanical load brake installed, hoists are shipped with a separate air vented oil cap. This vented oil cap must be installed prior to use. To install, remove an existing oil cap and replace with the vented oil cap (refer to Figure 3-1).
- 3.1.4 There are two oil fill holes located in the top of the gear case on the ER2 hoist. For ER2 coupled to MR2 trolley, there are some flange widths that make it necessary to relocate the oil cap assembly to the other oil fill hole. This will prevent interference with trolley side plate. Refer to Figure 3-1.



#### 3.2 Chain

- 3.2.1 The quantity and location of the chain components including chain springs and stoppers depends on the hoist model and capacity. Never operate the hoist with incorrect, missing or damaged chain components. Refer to the hoist's nameplate, Table 3-2, and Figure 3-2 and ensure that all chain components are in the correct location and properly installed.
- 3.2.2 When the hoist is used without a chain container, the free end of the chain is attached to the hoist body as shown in Figure 3-2. Connect the "no load" end of the chain to Chain Guide A and the pre-installed socket bolt and lock nut. Make sure the chain remains free of twists and the chain Stopper is installed on the correct link. Refer to Table 3-2 for proper placement of Stopper.

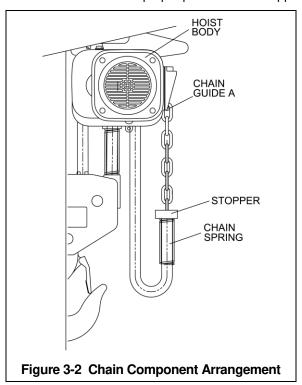
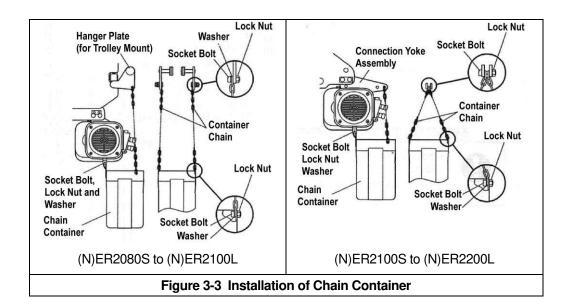


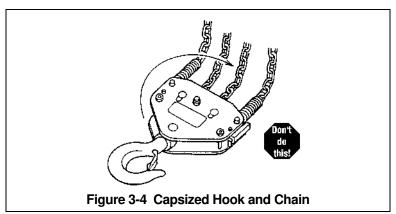
Table 3-2 Chain Stopper Placement								
Capacity Code Without Chain Container With Chain Container								
080S, 100L, 100S, 150S, 200S	15 <sup>th</sup> link from the free end	3 <sup>rd</sup> link from the free end						

<sup>\*</sup>Tightening torque for the Stopper Bolt: 10 N-m (7 lb-ft)

- 3.2.3 When the optional canvas chain container(s) is used, unfold it fully and install it on the hoist body(ies) as shown in Figure 3-3. In this case the free end of the chain is not attached to the hoist body and the chain stopper is installed on the third link from the free end. To place the chain into the chain container(s), feed the chain into the chain container(s) beginning with the free end. Take care to avoid twisting or tangling the chain. NEVER put all the chain into the container(s) at once. Lumped or twisted chain may activate the down limit switch and stop the hoist during lowering.
- 3.2.4 Each chain container indicates the maximum length of the load chain that can be stored in the container. The amount of chain the container must hold is equal to the lift on the hoist. DO NOT use a chain container with a storage capacity less than the lift length on the hoist. If all of the chain can not be stored in the container, the limit switch will not operate properly.



- 3.2.5 When using an optional steel chain container, refer to the instructions and/or assembly drawing(s) provided with the container for correct assembly and attachment.
- 3.2.6 Verify that the load chain is not twisted or tangled prior to operating the hoist. Make sure the bottom hook is not capsized. See Figure 3-4. Correct all chain irregularities before conducting the first hoist operation.
- 3.2.7 Lubricate the entire length of the load chain with the supplied tube(s) of grease per the instructions in Section 6.2.1.



#### 3.3 Mounting Location

- 3.3.1 Prior to mounting the hoist ensure that the suspension and the supporting structure are adequate to support the hoist and its loads. If necessary consult a professional that is qualified to evaluate the adequacy of the suspension location and its supporting structure.
- 3.3.2 See Section 6.8 of the **ER2OM** for outdoor installation considerations.

#### 3.4 Mounting the Hoist

- 3.4.1 Manual Trolley Follow instructions in Owner's Manual provided with the trolley.
- 3.4.2 Motorized Trolley Follow instructions in Owner's Manual provided with the trolley.
- 3.4.3 Hook Mounted to a Fixed Location Attach the hoist's top hook to the fixed suspension point.

- 3.4.4 Lug Mounted ER2080S and ER2100L-LG To maintain proper balance when the hoist is not loaded, it is necessary to install a stabilizing shaft to prevent the hoist from pivoting on the main support shaft. Refer to Figure 2-1 and Figure 2-2 for the size and location of the main support and stablizing holes in the hoist's top suspension plates.
- 3.4.5 Ensure that the fixed suspension point rests on the center of the hook's saddle and that the hook's latch is engaged.

#### 3.5 Electrical Connections

- 3.5.1 Ensure that the voltage of the electric power supply is proper for the hoist or trolley.
- 3.5.2 Do NOT apply electronic soft-start control or voltage varying controls to the ER2 or NER2 hoist. Use of such devices may cause the motor brake and other electrical components to malfunction. Variable frequency drives MAY be used with the single speed ER2/NER2 hoists, contact Harrington Hoists, Inc. for more information.
- 3.5.3 **DANGER** Before proceeding, ensure that the electrical supply for the hoist or trolley has been de-energized (disconnected). Lock out and tag out in accordance with ANSI Z244.1 "Personnel Protection -Lockout/Tagout of Energy Sources".
- 3.5.4 **DANGER** To avoid a shock hazard, **DO NOT** perform **ANY** mechanical or electrical maintenance on the dual speed (VFD control) trolley or hoist within 5 minutes of de-energizing (disconnecting) the trolley or hoist. This time allows the internal VFD capacitor to safely discharge.
- 3.5.5 **DANGER** Do NOT remove power to the dual speed (VFD control) hoist or trolley during operation.
- 3.5.6 All dual speed hoists are equiped with a VFD. The VFD is used to control the high and low lifting speeds. The speeds come preset from the factory (See Table 3-6, ER2OM). Speed (frequency) can be customized. Refer to Section 3.6.10 of ER2OM, for hoist specific speed ranges and instructions.
- 3.5.7 The following instructions apply when the hoist is hook mounted to a fixed suspension point or installed on a manual trolley. The hoist is controlled by a pendant with two push buttons one for lifting and one for lowering. Refer to the appropriate trolley Owner's Manual if the hoist is installed on a motorized trolley. Special wiring considerations must be taken if the trolley is used with a trolley other than an MR2 model.

#### **Pendant Cord**

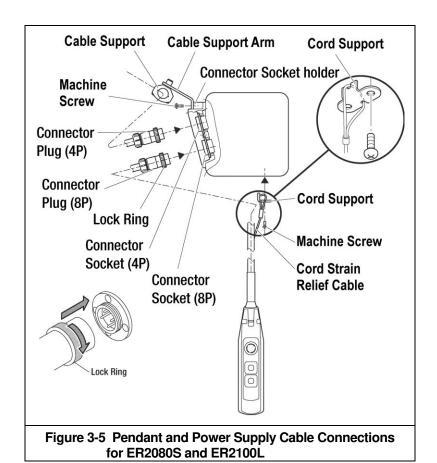
The Pendant Cord connects to the hoist via an 8-pin (8P) Plug and Socket. Make this connection as follows:

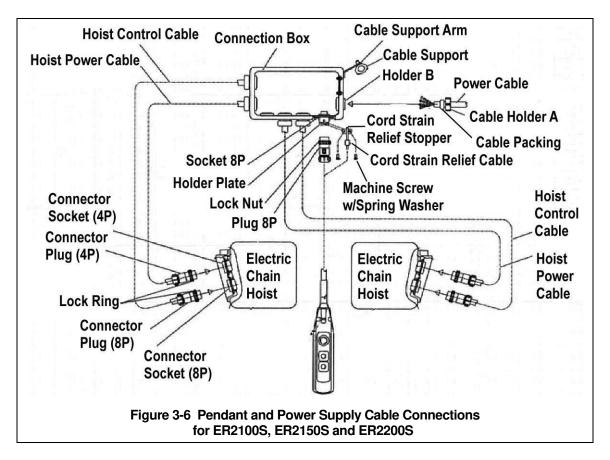
- Refer to Figure 3-5 or 3-6 depending on the Product Code.
- For ER2080S and ER2100L Insert the 8P Plug into the 8P Socket on the hoist body and hand tighten the Lock Ring. Install the strain relief cable to the bottom of the hoist body.
- For ER2100S, ER2150S and ER2200S Insert the 8P Plug into the 8P Socket on the switch box and hand tighten the Lock Ring. Install the strain relief cable onto the cord strain relief stopper located at the 8P socket.

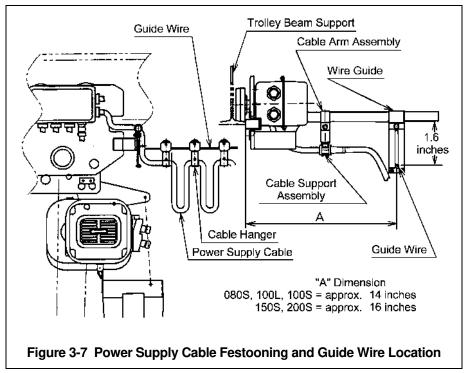
#### **Power Supply Cable - Hoist Connection**

The Power Supply Cable connects to the hoist via a 4-pin (4P) plug and socket or a direct fitting depending on the product code. Make this connection as follows:

- Refer to Figure 3-5 or 3-6 depending on the product code.
- For ER2080S and ER2100L insert the 4P plug of the Power Supply Cable into the 4P Socket on the hoist and hand tighten the Lock Ring.
- For ER2100S, ER2150S, and ER2200S The power supply cable should be pre-installed to the switch box and properly connected.
- Install the Cable Support Arm (pre-installed on the Power Supply Cable) on to the Socket Holder or Switch Box depending on the product code. Use the pre-installed Machine Screws and Lock Washers.
- Use care to avoid twisting or kinking the Power Supply Cable.
- Insert the 4P Plug into the 4P Socket on the hoist and hand-tighten the Lock Ring.







#### **Power Supply Cable - Installation**

If the hoist is hook mounted to a fixed support ensure that the Power Supply Cable is properly installed and supported between the hoist and the electrical power supply.

If the hoist is installed on a manual trolley, then the Power Supply Cable must be installed along the beam that the trolley runs on. For curved beams a special cable suspension system will be needed, and this instruction does not apply. For straight beams install the Power Supply Cable as follows:

- Refer to Figure 3-7.
- Install the Cable Hangers on to the Power Supply Cable spacing them every 5 feet.
- Install a Guide Wire system parallel to the Bridge Beam. Pass the Guide Wire through the Cable Hangers and the Wire Guide.
- Make sure the Guide Wire is properly tensioned and the Power Supply Cable is not twisted or kinked.
- 3.5.8 Connection to Electrical Power Source The red, blue, and black wires of the Power Supply Cable should be connected to an Electric Power Disconnect Switch or Circuit Breaker. This connection should be made so that the hoist is phased properly. Refer to Section 3.6.11 for instructions on how to check for correct power supply phase connection.
- 3.5.9 Fuse/Breaker Capacity -The hoist's power supply should be equipped with overcurrent protection such as fuses, which should be selected for 110% to 120% of total listed full load amperage, and should be dual element time-delay fuses. Refer to the motor nameplate(s) for the full load amperage draw.
- 3.5.10 **DANGER** Grounding An improper or insufficient ground connection creates an electrical shock hazard when touching any part of the hoist or trolley. In the Power Supply Cable the ground wire will be either Green with Yellow stripe or solid Green. It should always be connected to a suitable ground connection. Do not paint the trolley wheel running surfaces of the beam as this can affect grounding.

#### 3.6 Preoperational Checks and Trial Operation

- 3.6.1 Refer to the hoist's nameplate and record the hoist's Code, Lot and Serial Number in the space provided on the cover of this manual.
- 3.6.2 Confirm the adequacy of the rated capacity for all slings, chains, wire ropes and all other lifting attachments before use. Inspect all load suspension members for damage prior to use and replace or repair all damaged parts.
- 3.6.3 Verify and correct all chain irregularities prior to operating the hoist. Refer to Section 3.2 of this manual.
- 3.6.4 Measure and record the "k" dimension of all hooks on hoist. See Table 5-4 under Section 5 "Inspection", of this manual.
- 3.6.5 Ensure that the hoist is properly installed to either a fixed point, or trolley, whichever applies.
- 3.6.6 If hoist is installed on a trolley, ensure that
  - trolley is properly installed on the beam, and
  - stops for the trolley are correctly positioned and securely installed on the beam.
- 3.6.7 Ensure that all nuts, bolts and split pins (cotter pins) are sufficiently fastened.
- 3.6.8 Pull down on the Pendant and ensure that the Cord Strain Relief Cable takes the force, not the Pendant Cord.
- 3.6.9 Check supply voltage before everyday use. If the voltage varies more than 10% of the rated value, electrical devices may not function normally.
- 3.6.10 Confirm proper operation.
  - Before operating read and become familiar with Section 4 Operation in the ER2OM.
  - Before operating ensure that the hoist (and trolley) meets the Inspection, Testing and Maintenance requirements of ANSI/ASME B30.16.
  - Before operating ensure that nothing will interfere with the full range of the hoist's (and trolley's) operation.
- 3.6.11 Proceed with trial operation to confirm proper operation.
  - Verify that the controls agree with hoist direction. Make sure that depression of the up button lifts the load chain and depression of the down button lowers the load chain hook. If the load chain does not move in the correct direction when the push buttons are pushed, the power supply is phased incorrectly. In this case, <u>turn off the power source or breaker switch</u> then reverse any two of the three wires at the power source. The hook will then move in accordance with the directions of the push button.
  - Perform inspections per Section 5.2, "Frequent Inspections" in the ER2OM.

# 5.0 Inspection

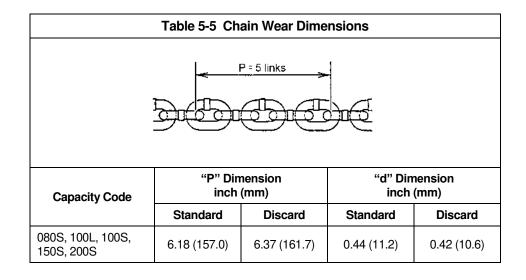
The information listed in this section is intended to supplement Section 5.7 of the ER2OM.

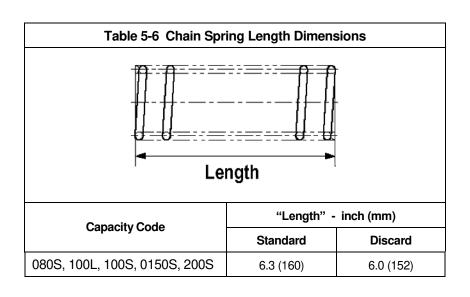
#### Table 5-3 Hoist Inspection Methods and Criteria

Item	Method	Criteria	Action
Hooks - Fretting wear	Measure	The "u" and "t" dimensions should not be less than discard value listed in <b>Table 5-4</b>	Replace.
Hooks - Stretch	Measure	The "k" dimension should not be greater than 1.15 times that measured and recorded at the time of purchase (See <b>Section 3.6</b> ). If recorded "k" values are not available for hooks when new, use nominal "k" values from <b>Table 5-4</b> .	Replace.
Load Chain - Pitch	Measure	The "P" dimension should not be greater than	Replace. Inspect
and Wire Diameter	Wedsure	maximum value listed in <b>Table 5-5.</b> The "d" dimension should not be less than minimum value listed in <b>Table 5-5.</b>	Load and Idle Sheaves.
Load Chain – Reeving and Evening	Visual	Chain should be reeved properly through Load and Idle Sheaves - refer to <b>Section 6.4</b> . Chain, Chain Springs, Stoppers, and Chain Pin should be installed properly - refer to <b>Section 3.2</b> . For double body hoists, chain should be evenly distributed – equal length of chain in each chain	Reeve/Install chain properly.  Lower hook until lower limit switch is activated on both
		container or equal lengths of chain on no-load side of each hoist body.	hoist bodies.
Chain Springs	Visual	Chain springs should not be deformed or compressed. Refer to <b>Table 5-6</b> for Chain Spring dimensions.	Replace.

	Table 5-4 To	p Hook & Bott	om Hook Dime	nsions	
"k" Measured Whe Top: Bottom:			t	u	
Capacity Code	Nominal "k" Dimension*		nension (mm)		nension (mm)
. ,	inch (mm)	Standard	Discard	Standard	Discard
080S	4.76(121)	2.86(72.6)	2.72(69)	1.89(48)	1.8(45.6)
100L, 100S	5.16(131)	3.43(87)	3.26(82.7)	2.36(60)	2.24(57)
150S	56(142)	3.91(99.4)	3.72(94.5)	2.76(70)	2.62(66.5)
200S	7.13(181)	4.4(112)	4.19(106.4)	2.8(71)	2.66(67.5)

<sup>\*</sup> These values are nominal since the dimension is not controlled to a tolerance. The "k" dimension should be measured when the hook is new - this becomes a reference measurement. Subsequent measurements are compared to this reference to make determinations about hook deformation/stretch. See Section 5.7 of ER2OM, "Hooks - Stretch".





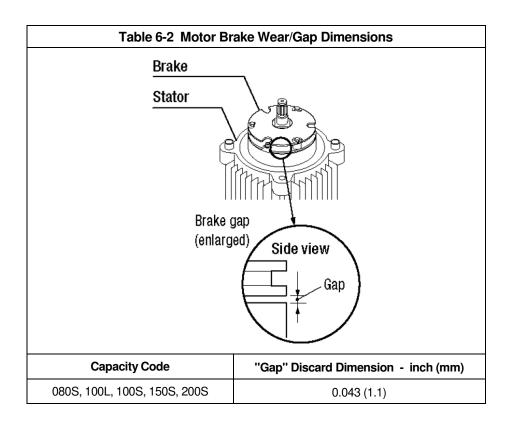
# 6.0 Maintenance and Handling

#### 6.2 Lubrication

- 6.2.1 Load Chain
  - Refer to 6.2.1 of the ER2OM.
- 6.2.2 Hooks and Suspension Components:
  - Refer to 6.2.2 of the ER2OM.
- 6.2.3 Gear Box:
  - Refer to 6.3 of the ER2OM except use the following table for checking oil level.

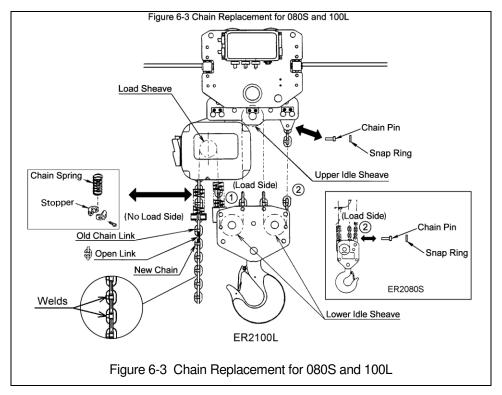
Table 6-1 ER2 (Mechanical Load brake Equipped) Gear Oil Check Distances									
Capacity Code Check Distance (inches) Check Distance (millimeters)									
080S, 100L, 100S, 0150S, 200S	5.12	130							

#### 6.3 Motor Brake - Use the table below in conjunction with Section 6.4 of the ER2OM.



#### 6.4 Load Chain

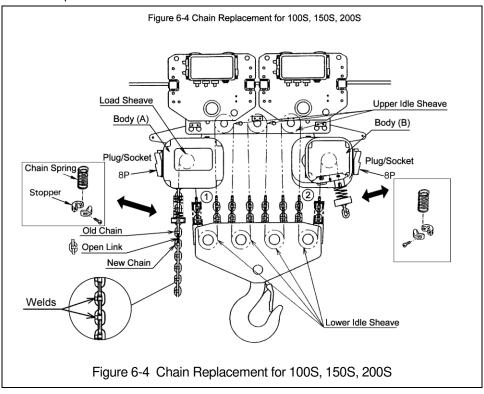
- 6.4.1 Lubrication and Cleaning refer to Section 6.2 of **ER2OM**.
- 6.4.2 Load Chain Replacement for ER2080S and ER2100L:
  - The hoist must be properly powered and operational in order to perform the following procedures.
  - 2) **EXECUTE:** Be certain that the replacement chain is obtained from Harrington and is the exact size, grade and construction as the original chain. The new load chain must have an odd number of links so that both its end links have the same orientation. If the load chain is being replaced due to damage or wear out, destroy the old chain to prevent its reuse.
  - When replacing load chain, check for wear on mating parts, i.e. Load Sheave, Chain Guides and Idle Sheaves, and replace parts if necessary.
  - **4)** For hoists without a chain container, remove the socket bolt, lock nut, and attach the no-load side of the chain to Chain Guide A.
  - 5) Remove the Stopper and Chain Spring from the no-load side of the chain for reuse on the new chain. Inspect and replace any damaged or worn parts.
  - 6) Using an open link, attach the new chain to the end link of the old chain on the no-load side. The end link of the new load chain should be connected so that the welded portions of the load chain's standing links are oriented to the outside as they pass over the Load Sheave. Refer to Figure 6-3.
  - 7) Operate the hoist down to move the new chain though the hoist body. Stop when a sufficient amount of new chain is accumulated on the load side.
  - 8) Complete reeving as follows:
    - For ER2080S pull down on Part ② until new chain is fed through the upper and lower idle sheaves. Secure the new chain at Part ② directly below the upper suspension plates to prevent the new chain from running back through the idle sheaves. Remove the open link attaching the new chain to the old chain.
    - For ER2100L pull up on Part ② until the new chain is fed through the upper and lower idle sheaves. Secure the new chain at Part ② directly above the lower idle sheave to prevent the new chain from running back through the idle sheaves. Remove the open link attaching the new chain to the old chain.
  - **9)** Remove the Snap Ring and Chain Pin that attach the old chain to the chain holder for use on the new chain. Inspect and replace any damaged or worn parts.
  - **10)** Connect the end link of the new chain to the chain holder with the Chain Pin and Snap Ring. Ensure that the chain remains free of twists. Attach the remaining chain components to the chain referring to Section 3.2 for the proper locations. For hoists without a chain container, attach the no-load side of the chain to Chain Guide A with the socket bolt, and lock nut. See Figure 3-2.
  - 11) AWARNING Make sure the Stopper and Chain Springs are properly installed. Refer to Section 3.2.
  - **12)** After installation has been completed, perform steps outlined in Section 3.6 "Preoperational Checks and Trial Operation".



- 6.4.3 Load Chain Replacement for ER2100S, ER2150S and ER2200S:
  - The hoist must be properly powered and operational in order to perform the following procedures.
  - 2) AWARNING

    Be certain that the replacement chain is obtained from Harrington and is the exact size, grade and construction as the original chain. The new load chain must have an odd number of links so that both its end links have the same orientation. If the load chain is being replaced due to damage or wear out, destroy the old chain to prevent its reuse.
  - When replacing load chain, check for wear on mating parts, i.e. Load Sheave, Chain Guides and Idle Sheaves, and replace parts if necessary.
  - **4)** For hoists without chain containers, remove the socket bolts, lock nuts, and attach the end links of the chain to Chain Guide A on both hoist bodies.
  - **5)** Remove the Stopper and Chain Spring from one end of the old chain. Inspect and replace any damaged or worn parts.
  - 6) Using an open link, attach the new chain to the end link of the old chain where the Stopper and Chain Spring were removed. The end link of the new load chain should be connected so that the welded portions of the load chain's standing links are oriented to the outside as they pass over the Load Sheave. Refer to Figure 6-4.
  - 7) Install the Stopper and Chain Spring to the free end of the new chain. Refer to Section 3.2 in this supplement for the correct location.
  - 8) Disable Hoist Body B by unplugging its 8P plug. Operate Hoist Body A in the down direction to move the new chain through the hoist until a sufficient quantity of chain has accumulated between the hoist bodies. Re-enable Hoist Body B by re-inserting its 8P plug.
  - 9) Disable Hoist Body A by unplugging its 8P plug. Operate Hoist Body B in the up direction to move the new chain through the hoist until a sufficient quantity of new chain has passed through Hoist Body B. Re-enable Hoist Body A by re-inserting its 8P plug.
  - **10)** Remove the open link attaching the new chain to the old chain.

- **11)** Remove the remaining Stopper and Chain Spring from the old chain. Inspect and replace any damaged or worn parts. Install the Stopper and Chain Spring to the end of the new chain. Refer to Section 3.2 in this supplement for correct location.
- **12)** For hoists without a chain container, attach the ends of the chain to Chain Guide A on each body with the socket bolt, and lock nut (see Figure 3-2). Ensure that all chain parts remain free of twists and correct any if found.
- **13)** Even out the chain by operating the hoist down until the down Limit Switch on both hoist bodies is activated.
- 14) AWARNING Make sure the Stopper and Chain Springs are properly installed. Refer to Section 3.2 in this supplement.
- **15)** After installation has been completed, perform steps outlined in Section 3.6 "Preoperational Checks and Trial Operation".

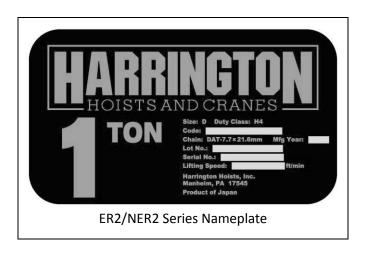


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#### 9.0 Parts List

When ordering Parts, please provide the Hoist code number, lot number and serial number located on the Hoist nameplate (see fig. below).

Reminder: Per sections 1.1 and 3.7.4 to aid in ordering Parts and Product Support, record the Hoist code number, lot number and serial number in the space provided on the cover of this manual.



The parts list is arranged into the following sections:

ction Pa	age
9.1 Housing and Motor Parts	24
9.2 Gearing Parts	26
9.3 Chain Parts	28
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9.5 Electric Parts (Single Speed)	34
9.6 Electric Parts (Dual Speed)	36
9.7 Power Supply and Pendant Parts	38
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9.9 Top Hook Parts	46
9.10 Control Station Parts (Plate Suspension Type)	52
9.11 Control Station Parts (Top Hook Type)	54
9.12 Chain Container Parts	56

In the column "Parts Per Hoist" a designator is used for parts that apply only to a particular model or option. Refer to Section 2 for hoist model numbers and additional descriptions. The designators are:

S = Single Speed

D = Dual Speed

F = NER2 Models

M = ER2 Models

2V = 208/230 Volt Models

4V = 460 Volt Models

#### 9.1 Housing and Motor Parts

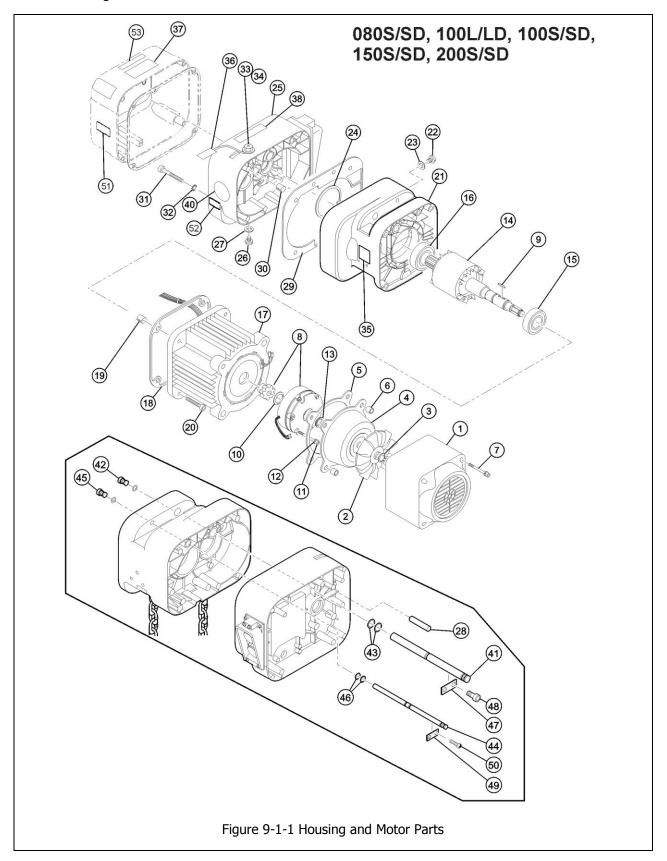
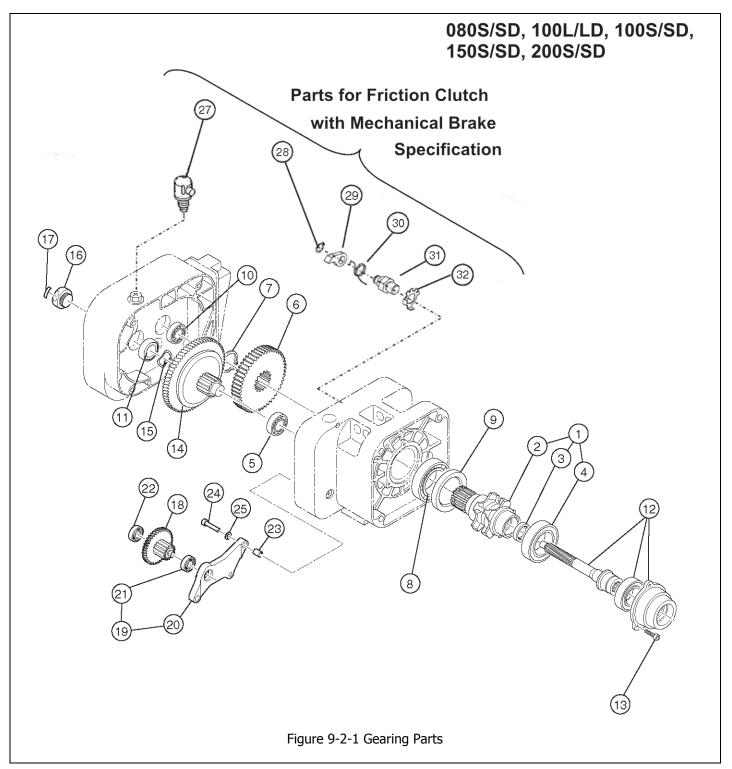


Figure No.	Part Name		s Per oist	080S	100L	100S	150S	2005			
1	Fan Cover		1 (2)		ER2ES9107						
2	Fan		1 (2)		ER2ES9108						
3	Snap Ring		1 (2)			9047122					
4	Brake Cover		1 (2)			ER2ES9115					
5	Packing B		1 (2)			ER2ES9119					
6	Set Pin S		2 (4)			ES120003					
7	Socket Bolt		4 (8)			9091255					
			. ,								
8	Electromagnetic Brake Assembly		1 (2)			MBABB35NA					
9	Key B		1 (2)			ER2ES9360					
10	Snap Ring		1 (2)			9047130					
11	Socket Bolt		3 (6)			9091278					
12	Spring Lock Washer		3 (6)			9012712					
13	V Ring		1 (2)			ER2ES9210					
14	Motor Shaft With Rotor		1 (2)			ER2FS5502					
15	Ball Bearing		1 (2)			9000907					
16	Ball Bearing		1 (2)			9000906					
17	Motor Frame With Stator		1 (2)			ER2BKV25S5A1					
18	Packing M		1 (2)			ER2FS9118					
19	Set Pin S		2 (4)			ER2ES9138					
20	Socket Bolt		4 (8)			90912116					
	Body B	F				ER2FS6101					
21	Body C	М	1 (2)			ER2FS6099					
22	Oil Plug		1 (2)			E3S111003					
23	Plug Packing	-				E3S112003					
			1 (2)								
24	Snap Ring	_	1 (2)			9047280					
25	Gear Case	F	1 (2)			ER2FS6103					
		М				ER2FS6102					
26	Oil Plug		1 (2)			E3S111003					
27	Plug Packing		1 (2)			E3S112003					
28	Spring Pin		1 (2)			E3S129005S					
20	Parking C	F	1 (2)	2)							
29	Packing G	М	2 (4)			ER2FS9116					
20	C + Pi C	F	2 (4)			E01200100					
30	Set Pin S	М	4 (8)			ES120010S					
		F				9091286					
31	Socket Bolt	М	5 (10)			90912155					
32	Toothed Lock Washer		5 (10)			9679711					
33	Oil Fill Plug		1 (2)			ER1BS9135					
34	Eyebolt Packing		1 (2)			ES127005S					
35	Name Plate Load Side					ER1BS9960					
			1 (2)								
36	Oil Full Tag		1 (2)			ER1BS9953					
37	Warning Sticker E (Disconnect Power)	<del>-</del>	1 (2)			ER2CS9936					
38	Name Plate OF (Correct Oil Required)	F	1 (2)			ER2CS9845					
	Name Plate OM (Correct Oil Required)	М				ER2CS9846					
40	Name Plate AD (Speed Letter)		1 (2)	ER1BS9868	ER1BL9868		ER1BS9868				
41	Connection Shaft Assembly		1 (2)			ER2FS6121					
42	Top Pin Plug Assembly		1 (2)			ER2FS6128					
43	O Ring		2 (4)			9013317					
44	Fixing Shaft Assembly		1 (2)			ER2FS6122		<u> </u>			
45	Fixing Shaft Plug Assembly		1 (2)			ER2FS6131					
46	O Ring		2 (4)			9013307					
47	Connection Shaft Plate A		1 (2)			ER1ES9123					
48	Socket Bolt With Spring Washer		2 (4)			J1BG10601616					
49	Plate A	<del>                                     </del>	1 (2)			ER1BS9123					
50	Machine Screw With Spring Washer	<del>                                     </del>				M6F554010					
50	machine screw with spring washer	C 2\/	2 (4)								
		S,2V				ECP99NVVB					
51	Check Voltage Label	S,4V	1			ECP99NVVA					
	<b>3</b>	D,2V	-			ECP99NVWB					
		D,4V				ECP99NVWA					
52	Name Plate AA (With Mechanical Brake)	М	1			ER1BS9893					
53	Warning Sticker HW (Hot Surface)	D	1			ER2CI9806					

<sup>\*</sup>Quantities in "( )" are for dual-body hoists.

#### 9.2 Gearing Parts

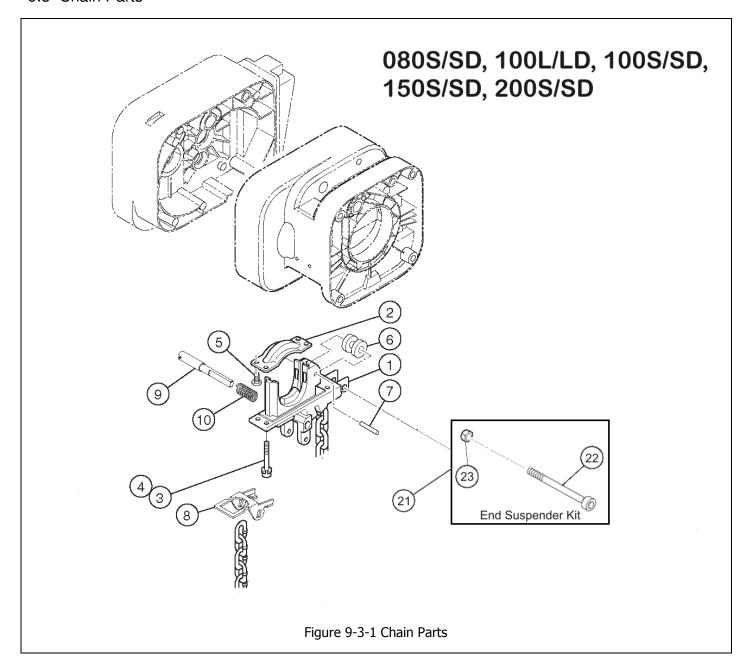


# 9.2 Gearing Parts

Figure No.	Part Name		ts Per loist	080S	100L	100S	150S	200S
1	Load Sheave Assembly		1 (2)			ER2FS6241		•
2	Load Sheave		1 (2)			ER2FS9241		
3	Oil Seal		1 (2)			ER2ES9221		
4	Ball Bearing		1 (2)			9000610		
5	Ball Bearing		1 (2)			9000405		
6	Load Gear		1 (2)			ER2FS9240		
7	Snap Ring		1 (2)			9047150		
8	Ball Bearing		1 (2)			9000110		
9	Oil Seal		1 (2)			ER2ES9244		
10	Ball Bearing		1 (2)			9000303		
11	Oil Seal		1 (2)			ER1DS9233		
12	Divisor Assembly	F				ER2FS5220		
12	Pinion Assembly	М	1 (2)			ER2FS5304		
13	Socket Bolt		3 (6)			9091249		
	Friction Clutch Complete Assembly	F	, ,	ER2HS1223	ER2IL1223	ER2FR1223	ER2HS1223	ER2IL1223
14	Friction Clutch With Mechanical Brake Complete Assembly	М	1 (2)			ER2FS1274		
15	Wave Washer		1 (2)			ER2ES9234		
16	Nut Cover		1 (2)			ER2ES9235		
17	Name Plate FP (Adjustment Of Friction Clutch Prohibited)		1 (2)			ER1BS9892		
10	Carrie D. Assaurable	F	1 (2)			ER2FS5262		
18	Gear B Assembly	М	1 (2)			ER2FS5306		
19	Gear Holder Plate Assembly		1 (2)			ER2FS6261		
20	Gear Holder Plate		1 (2)			ER2FS9261		
21	Ball Bearing		1 (2)			9000203		
22	Ball Bearing		1 (2)			9000202		
23	Set Pin S		2 (4)			ES120010S		
24	Socket Bolt		3 (6)			9091275		
25	Spring Lock Washer		3 (6)			9012711		
27	Vent Cap	М	1 (2)			ER1BS1175		
28	Snap Ring	М	1 (2)			9047111		
29	Pawl	М	1 (2)			L4155015		
30	Pawl Spring	М	1 (2)			ER1BS9290		
31	Pawl Shaft	М	1 (2)			ER2CS9289		
32	Pawl Shaft Washer	М	1 (2)			ER2CS9294		

<sup>\*</sup>Quantities in "( )" are for dual-body hoists.

#### 9.3 Chain Parts



#### 9.3 Chain Parts

Figure No.	Part Name	Parts Per Hoist	080S	100L	1005	150S	2005		
1	Chain Guide A	1 (2)	ER2FS9331						
2	Chain Guide B	1 (2)			ER2FS9332				
3	Socket Bolt	4 (8)			9091274				
4	Spring Lock Washer	4 (8)			9012711				
5	Machine Screw With Spring Washer	4 (8)		E6F151003					
6	Guide Roller	1 (2)		ER1EM9333					
7	Roller Pin	1 (2)			ER2FS9334				
8	Limit Lever	1 (2)	ER2FS9337						
9	Limit Lever Pin	1 (2)	ER2FS9338						
10	Limit Lever Spring	1 (2)	ER2CS9357						
21	End Suspender Kit	1 (2)	ENDS2F2						
22	Socket Bolt	1 (2)	90912140						
23	Lever Nut	1 (2)	ES066075						

<sup>\*</sup>Quantities in "( )" are for dual-body hoists.

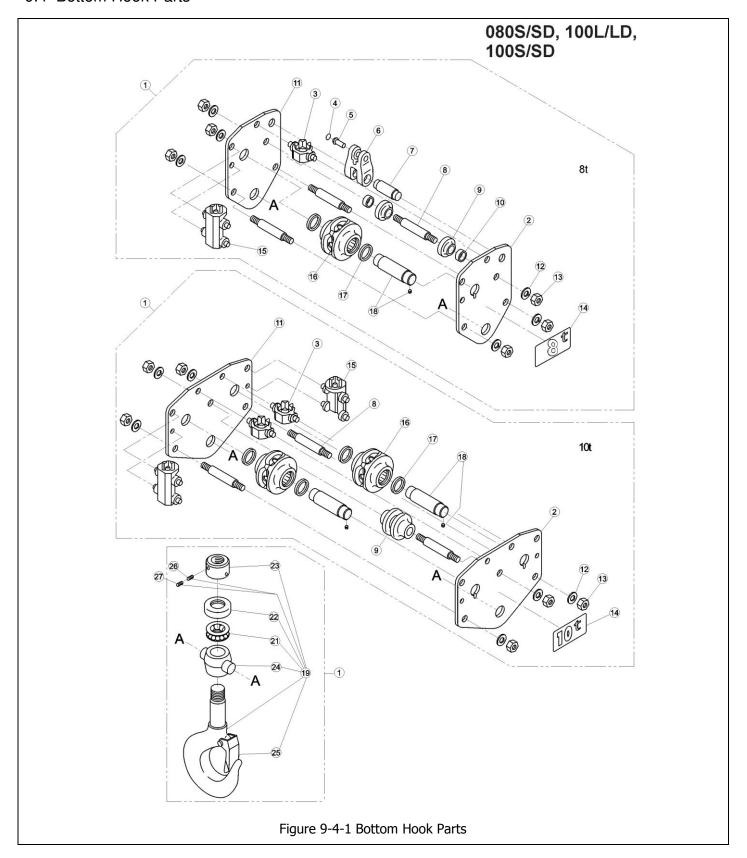


Figure No	o. Part Name	Parts Per Hoist	0805	100L	1005	
1	Bottom Hook Complete Assembly	1	ER2HS1121	ER2IS1121		
2	Bottom Suspension Plate A	1	ER2HS9034	ER2I	S9034	
3	Bottom Cross Guide	1 (2)	E6S067075			
4	Snap Ring	1	9047221			
5	Chain Pin	1	E6S041075			
6	Chain Holder	1	E6S039075			
7	Chain Holder Pin	1	E6S040075			
8	Bottom Stay Bolt	3		E6S038075		
9	Guide Roller	2	E6S062075			
9	Bottom Guide Roller	1		E6S0	63100	
10	Bottom Collar	2	E6S065075			
11	Bottom Suspension Plate B	1	ER2HS9035	ER2IS9035		
12	Spring Washer	6		9012717		
13	Nut	6		9093445		
14	Name Plate A	1	80053	S9069		
15	Bottom Chain Guide	1 (2)		E6S066075		
16	Bottom Idle Sheave Assembly	1 (2)	ER2HS5052			
17	Thrust Needle Bearing	2 (4)	ER1HS9182			
18	Bottom Shaft Assembly	1 (2)	E6S5054075			
19	Top/Bottom Hook Assembly	1	ER2HS2121 ER2IS2121			
2:	1 Thrust Bearing	1	ES022100			
22	2 Bearing Cover	1	E6S023100			
23	3 Hook Nut	1	ES024100			
24	Bottom Yoke	1	E6S030100			
2!		1	M2071100	C2BA1	501071	
26	Stopper Screw A	1		J1TB01110016	_	
27	7 Stopper Screw B	1	J1TB01110008			

<sup>\*</sup>Quantities in "( )" are for 10 ton hoists.

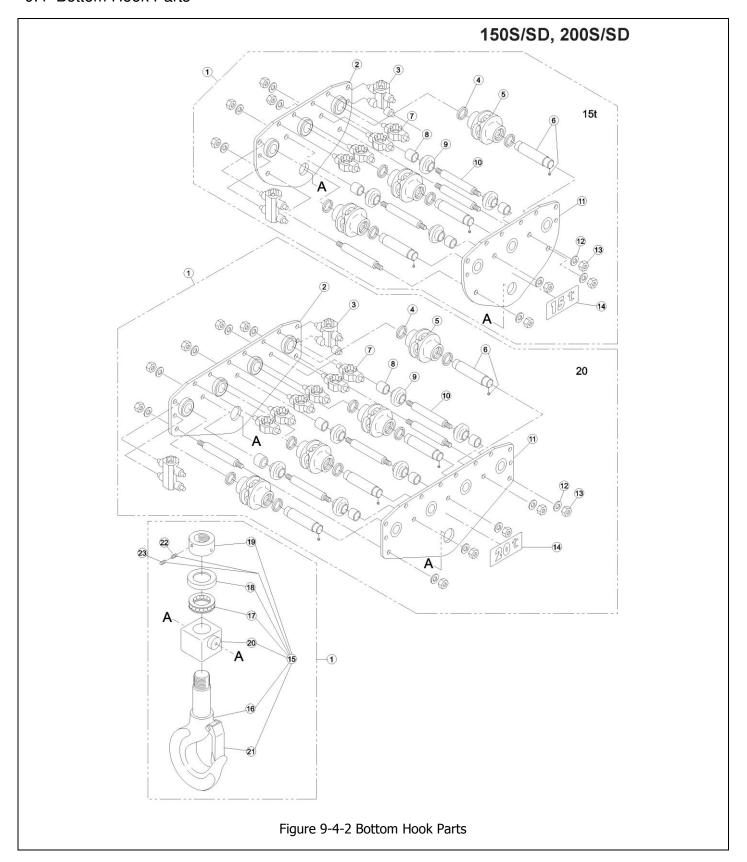
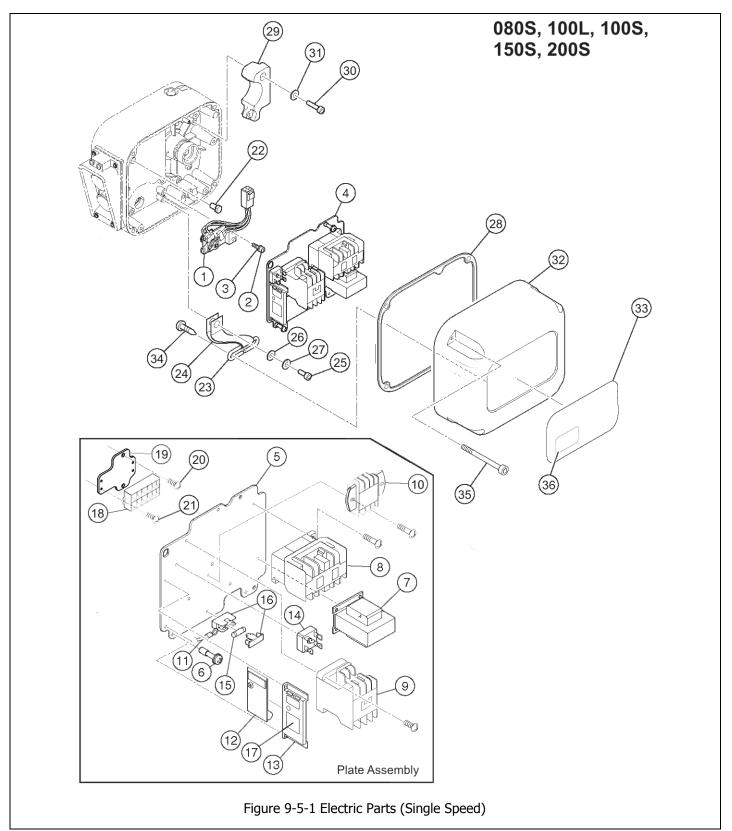


Figure No.	Part Name	Parts Per Hoist	150S	2005		
1	Top/Bottom Hook Complete Assembly	1	ER2JS1121	ER2KS1121		
2	Top/Bottom Suspension Plate B Assembly	1	ER2JS5035	ER2KS5035		
3	Bottom Chain Guide	2	E6S0	E6S066150		
4	Thrust Needle Bearing	6 (8)	ER1H	IS9182		
5	Bottom Idle Sheave Assembly	3 (4)	ER2H	IS5052		
6	Bottom Shaft Assembly	3 (4)	E6S50	054075		
7	Bottom Cross Guide	4 (6)	E6S0	067150		
8	Bottom Collar	4 (6)	E6S065150			
9	Guide Roller	4 (6)	E6S062075			
10	Bottom Stay Bolt	4 (7)	E6S038150			
11	11 Bottom Suspension Plate A Assembly		ER2JS5034	ER2KS5034		
12	Spring Washer	8 (14)	901	2717		
13	Nut	8 (14)	909	93445		
14	Name Plate A	1	ER1JS9069	ER1KS9069		
15	Bottom Hook Assembly	1	ER2JS2121	ER2KS2121		
16	Bottom Hook	1	ER2JS9121	ER2KS9121		
17	Thrust Bearing	1	ES022150	ES022200		
18	Bearing Cover	1	E6S023150	E6S023200		
19	Hook Nut	1	E6S024150	E6S024200		
20	Bottom Yoke	1	E6S030150	E6S030200		
21	Safety Latch Assembly	1	M2071200	C2BA3001071		
22	Stopper Screw A	1	J1TB0	TB01110016		
23	Stopper Screw B	1	J1TB0	1110010		

<sup>\*</sup>Quantities in "( )" are for 20 ton hoists.

#### 9.5 Electric Parts (Single Speed)

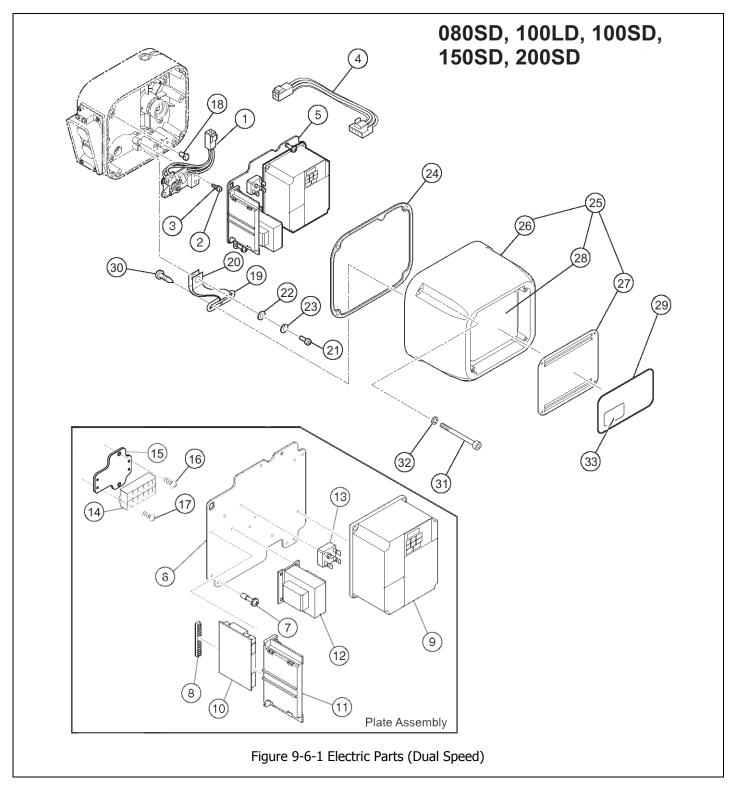


# 9.5 Electric Parts (Single Speed)

Figure No.	Part Name		Parts Per Ioist	0805	100L	100S	150S	2005		
1	Limit Switch Complete Assembly		1 (2)	ER2CI1060						
2	Socket Bolt		3 (6)	9091247						
3	Spring Lock Washer		3 (6)			9012709				
4	Plate Assembly		1 (2)			ER2GHM20S5A2	2			
5	Plate		1 (2)			ER2ES9441				
6	Plate Screw		3 (6)			ER1BS9445				
7	Transformer		1 (2)			TRF73V611				
8	Electromagnetic Contactor		1 (2)			MGC23406B				
9	E-Stop Contactor		1 (2)			MGC13306H				
10	Terminal Block 3P		1 (2)			ECP1303AB				
11	Lead Wire		1 (2)			ER2GHM020S9A	2			
12	CH Meter		1 (2)			ECP91CHAE				
13	CH Meter Support		1 (2)			ECP99BKBA				
14	Rectifier		1 (2)			ECP94DIAA				
15	Fuse		1 (2)		9006275					
16	Fuse Holder		1 (2)	ECP92FZAA						
17	Name Plate CH		1 (2)	ECP99CHAA						
18	Terminal Block 6P		1 (2)	ECP1306AF						
19	Terminal Block Holder		1 (2)			ER2ES9466				
20	Flat Head Machine Screw		2 (4)			9096528				
21	Machine Screw		2 (4)			9798512				
22	Fulcrum Pin		1 (2)			ER2CS9449				
23	Cover Suspender		1 (2)			ER2CS9456				
24	Cover Belt		1 (2)			ER2CS9457				
25	Socket Bolt		1 (2)			9091249				
26	Plain Washer		1 (2)			ER1BS9436				
27	Spring Lock Washer		1 (2)	9012709						
28	Packing C		1 (2)			ER2FS9117				
29	Balancer		1 (2)	ER2FS9109						
30	Socket Bolt		3 (6)	9091273						
31	Spring Lock Washer		3 (6)	9012711						
32	Controller Cover	F M	1 (2)	ER2FS9104 ER2FS2302						
33	Name Plate B		1 (2)	ER2BHM25S9A5						
34	Pan Head Machine Screw		2 (4)	9798534						
35	Machine Screw Socket Bolt		4 (8)			J1BG10504022				
36	Nameplate D		1 (2)					ER2BHM2QS9A6		

<sup>\*</sup>Quantities in "( )" are for dual-body hoists.

#### 9.6 Electric Parts (Dual Speed)



Figu No		Part Name	Parts Hoi		080SD	100LD	100SD	150SD	200SD
1		Limit Switch Complete Assembly		1 (2)	ER2CI1060				
2		Socket Bolt		3 (6)			9091247		
3	}	Spring Lock Washer		3 (6)			9012709		
4		LS Harness		1 (2)			ER2CI955	4	
			M, 2V	1 (2)			ER2LHE20I5	A2	
5		Plate Assembly	F, 2V	1 (2)			ER2BHE20I5	5A2	
	•	Flate Assembly	M, 4V	1 (2)	ER2LHN20I5A2		5A2		
			F, 4V	1 (2)			ER2BHN20I5		
<u> </u>	6	Plate		1 (2)			ER2EI944		
<u> </u>	7	Plate Screw		3 (6)	ER1BS9445				
<u> </u>	8	Bushing		1 (2)	ECP99JBAC				
			M, 2V				INV637E2		
	9	Inverter Assembly	F, 2V	1 (2)	INV637E21				
			M, 4V	- (-)			INV637N2		
			F, 4V				INV637N2		
	10	Interface Board		1 (2)			ECP91KB0		
	11	Board Support		1 (2)			ECP99BKA		
	12	Transformer	2V 4V	1 (2)			TRF32C61 TRF32N61		
	13	Rectifier		1 (2)	ECP94DIAA				
	14	Terminal Block 6P		1 (2)	ECP1306AF				
	15	Terminal Block Holder		1 (2)	e) ER2ES9466				
	16	Flat Head Machine Screw		2 (4)			9096528		
	17	Machine Screw		2 (4)			9798512		
18	8	Fulcrum Pin		1 (2)			ER2CS944	9	
19	9	Cover Suspender		1 (2)			ER2CS945	6	
20	0	Cover Belt		1 (2)			ER2CS945	7	
21		Socket Bolt		1 (2)			9091249		
22		Plain Washer		1 (2)			ER1BS943	6	
23		Spring Lock Washer		1 (2)			9012709		
24	4	Packing C		1 (2)			ER2FS911		
25	5	Controller Cover Assembly	2V 4V	1 (2)			ER2FI2104 ER2FI1104		
	26	Controller Cover		1 (2)			ER2FI9104	1	
	27	Resistor Cover		1 (2)			ER2EI918!	5	
	28	Braking Resistor	2V 4V	1 (2)			INV735E10	-	
29	9	Name Plate B		1 (2)			ER2BHM20I9		
30		Pan Head Machine Screw		2 (4)			9798534		
31	1	Socket Bolt		4 (8)			9091254		
32		Toothed Lock Washer		4 (8)	9091254 9679709				
33	3	Nameplate D		1 (2)					ER2BHM2QI9A6
	•	amepiace D	l	- (-)	LINEDI II II JIJAO	LINZUIT	4.5110		_1\2D11112Q13/A0

<sup>\*</sup>Quantities in "( )" are for dual-body hoists.

## 9.7 Power Supply and Pendant Parts

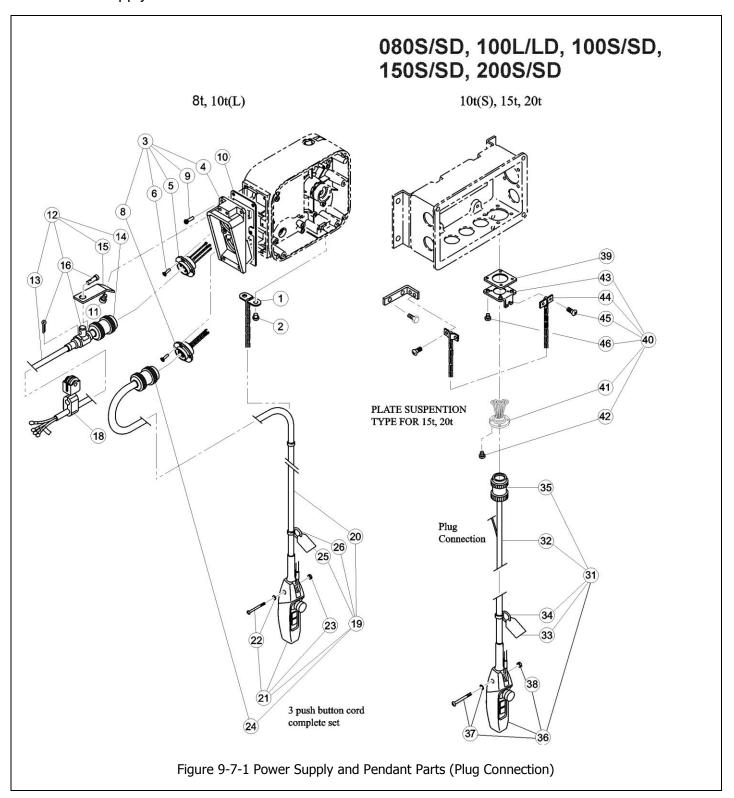
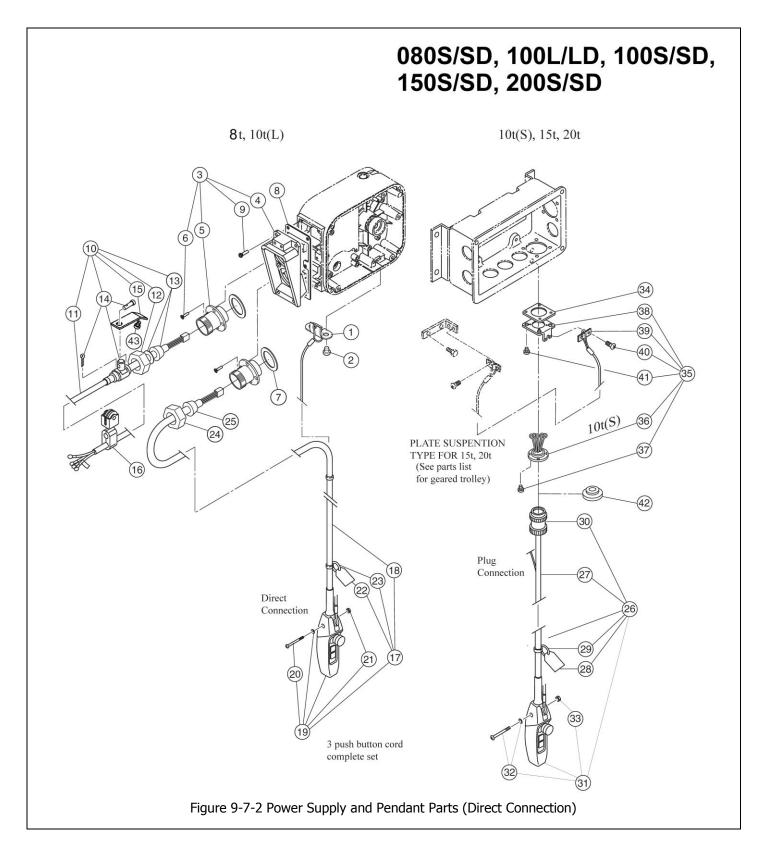


Figure No.	Part Name		arts Per pist	080S	100L	
1	Cord Support (Wire Stop)		1	ER1BS9535		
2	Machine Screw With Spring Washer	2		M6F554010		
3	Socket Frame Complete Assembly	S	1	ER2ES4511		
	Socket Frame Complete Assembly	D	1	ER2E	I4511	
4	Socket Frame		1	ER20	S9511	
5	Socket 4P Assembly	S D	1 -		S2523 E12523	
6	Tapping Flat Head Machine Screw		8	ES5	58003	
		S		ER20	S2564	
8	Socket 8P Assembly		1	ER2E	I2564	
9	Machine Screw With Spring Washer		6	MS561010		
10	Socket Frame Packing		1	ER2CS9512		
11	Machine Screw With Spring Washer		2	ES650005S		
12	Power Supply Cable 4C Assembly		1	ZBZA12AH1000		
13	Power Supply Cable 4C		1	1	4/4	
14	Plug 4P		1	ECP2	ECP2304AF	
15	Cable Support Arm		1	ER1BS9541		
16	Cable Support		1	M3ES0	)101724	
18	Cable Hanger 14 Assembly		A/R	ES15	27003	
10	Pendant W/Cord Complete	S		ZB1002	25H1000	
19	Assembly	D	1	ZB200	25I1000	
20	Pendant Cord	S	ft	16	5/4P	
20	Pendant Cord	D	π	16	5/6P	
21	Dandont Assembly	S	1	SWD:	1100AA	
21	Pendent Assembly	D	1	SWD2	2200AA	
22	Machine Screw		1	J1AP2	4002608	
23	Nut		1	J1NA0	0410040	
24	Divis OD	S	1	ECP2	108AA	
24	Plug 8P	D	1	ECP2108AB		
25	Warning Tag PB		1	WT	AG7	
26	Tag Holder		1	E3S7	'87003	

igure No.	Part Name		arts Per oist	1005	150S	200S
31	Pendant W/Cord Complete Assembly	S D	1	ZB10025H1000 ZB20025I1000		
32	Pendant Cord	S D	ft	16/4P 16/6P		
33	Warning Tag PB		1		WTAG7	
34	Tag Holder		1		E3S787003	
35	Diver OD	S			ECP2108AA	
35	Plug 8P		1	ECP2108AB		
26	Dondont Assembly				SWD1100AA	
36	Pendent Assembly	D	1	SWD2200AA		
37	Machine Screw With Spring Washer		1	J1AP24002608		
38	Nut		1		J1NA00410040	
39	Cord Cover Packing		1	MS527010		
40	Socket 8P Complete Assembly	S 1		ER2CS2564		
40	Socket of Complete Assembly	D	1	ER2EI2564		
41	Cocket OD Assembly	S	1		ER2CS2564	
41	Socket 8P Assembly	D	1	ER2EI2564		
42	Tapping Flat Head Machine Screw		4		E3S658015	
43	Cord Holder Support		1		MS529010	
44	Cord Support (Wire Stop)		1		M6F530010	
45	Machine Screw With Spring Washer		2		MS554010	
46	Machine Screw With Spring Washer		4		MS554010	

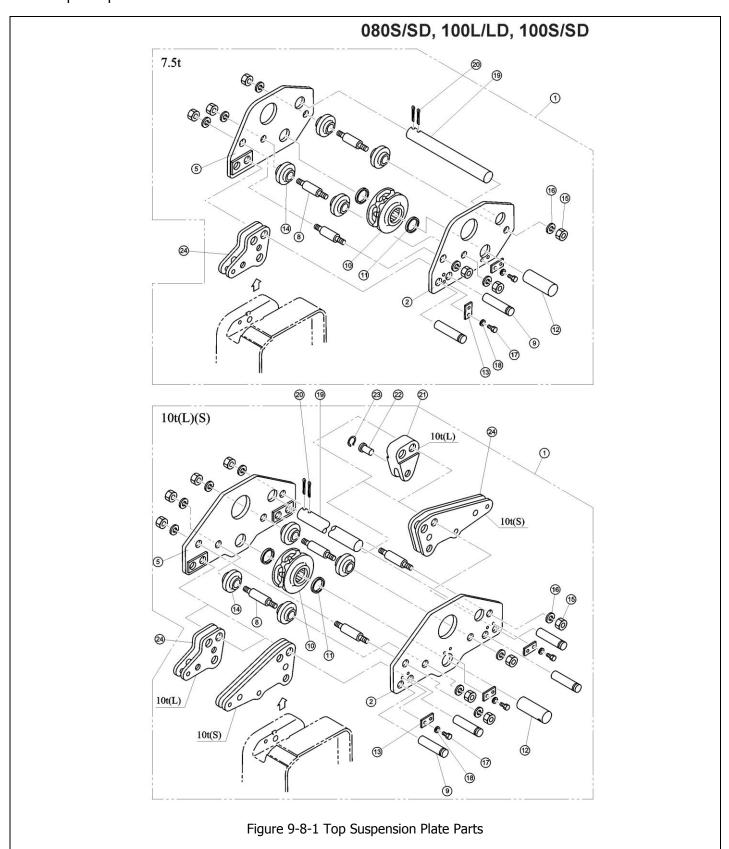
#### 9.7 Power Supply and Pendant Parts



# 9.7 Power Supply and Pendant Parts

Figure No.	Part Name	F	arts Per oist	080S	100L	
1	Cord Support (Wire Stop)		1	ER1B	S9535	
2	Machine Screw With Spring Washer		2	M6F5	54010	
3	Socket Frame Complete Assembly		1	ER2C	S2511	
4	Socket Frame		1	ER2C	S9511	
5	Holder C		2	ECP5	924AL	
6	Tapping Flat Head Machine Screw		8	ER1B	S9517	
7	Holder Packing		2	ECP5	924AM	
8	Socket Frame Packing		1	ER2C	S9512	
9	Machine Screw With Spring Washer		6	ES65	0005S	
10	Power Supply Cable 4C Assembly		1	ZBZA12A	H1000DW	
11	Power Supply Cable 4C		1	1:	4/4	
12	Holder A		1	ECP5	924AA	
13	Cable Packing		1	ECP6	914AA	
14	Cable Support 14 Assembly		1	M3ES0	101724	
15	Cable Support Arm		1	ER1B	ER1BS9541	
16	Cable Hanger 14 Assembly		A/R	ES15	27003	
17	Pendant W/Cord Complete		1	ZB10025	H1000DW	
17	Assembly	D	1	ZB20025	I1000DW	
18	Pendant Cord	S	ft	16	/4P	
10	Peridant Cord	D	IL	16	/6P	
19	Dondont Assembly	S	1	SWD2	2100AA	
19	Pendent Assembly	D	1	SWD2	2200AA	
20	Machine Screw		1	J1AP2	1002608	
21	Nut		1	J1NA00	0410040	
22	Warning Tag PB		1	WT	AG7	
23	Tag Holder		1	E3S7	87003	
24	Holder A		1	ECP5	924AA	
25	Cable packing		1	ECP6912AA		
43	Machine Screw With Spring Washer		2	ES65	0005S	

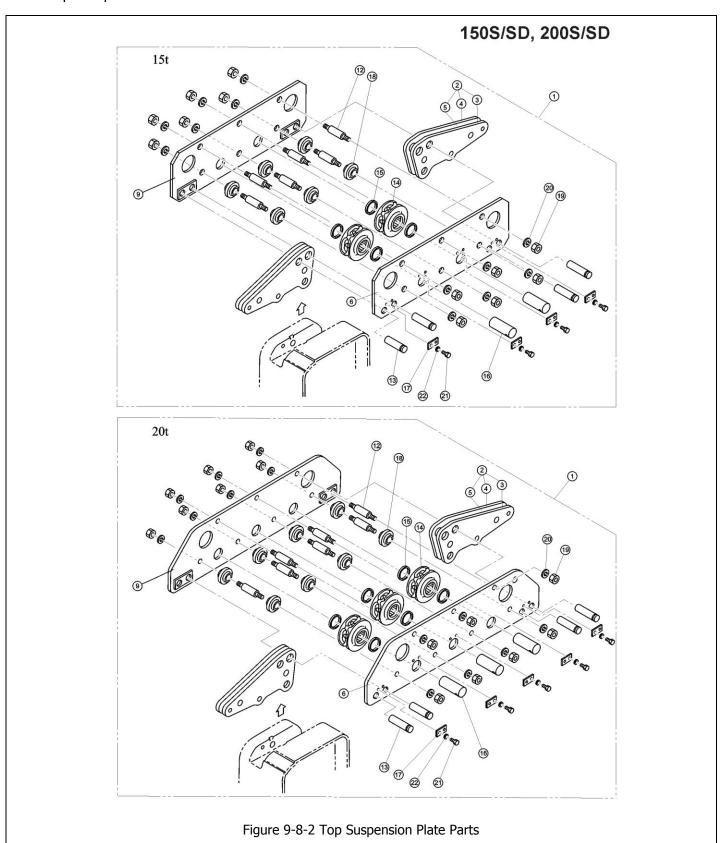
Figure No.	Part Name	F	arts Per oist	100S	150S	200S		
26	Pendant W/Cord Complete Assembly	S D	1		ZB10025H1000 ZB20025I1000			
27	Pendant Cord	S D	ft	16/4P 16/6P				
28	Warning Tag PB		1		WTAG7			
29	Tag Holder		1		E3S787003			
20	Photo OD	S			ECP2108AA			
30	Plug 8P	D	1		ECP2108AB			
21	Dandant Assaubly	S	4	SWD1100AA				
31	Pendent Assembly	D	1		SWD2200AA			
32	Machine Screw With Spring Washer		1	J1AP24002608				
33	Nut		1		J1NA00410040			
34	Cord Cover Packing		1		MS527010			
35	Cocket OD Complete Assembly	S	1		ER2CS2564			
33	Socket 8P Complete Assembly		1	ER2EI2564				
36	Codest OD Assamble	S	1		ER2CS2564			
30	Socket 8P Assembly	D	1		ER2EI2564			
37	Tapping Flat Head Machine Screw		4		E3S658015			
38	Cord Holder Support		1		MS529010			
39	Cord Support (Wire Stop)		1		M6F530010			
40	Machine Screw With Spring Washer		2		MS554010			
41	Machine Screw With Spring Washer		4		MS554010			
42	Socket cover 4P		1		E0YS005-9973			



## 9.8 Top Suspension Plate Parts

igure No.	Part Name	Parts Per Hoist	080S 100L		1005		
1	Top Suspension Plate Assembly	1	ER2HS1003	ER2IS	S1003		
2	Top Suspension Plate A Assembly	1	ER2HS5003	ER2IS	S5003		
5	Top Suspension Plate B Assembly	1	ER2HS5004	ER2IS	S5004		
8	Top Stay Bolt	3 (4)		E6S007075			
9	Suspension Shaft	2 (4)		E6S008075			
10	Top Idle Sheave Assembly	1		ER2HS5051			
11	Thrust Needle Bearing	2		ER1HS9182			
12	Top Shaft	1		E6S053075			
13	Shaft Stopper A	2 (3)		ER1HS9056			
14	Guide Roller	4		E6S062075			
15	Nut	6 (8)		9093445	9093445		
16	Spring Washer	6 (8)		9012717			
17	Socket Bolt	4 (6)		9091271			
18	Spring Washer	4 (6)		9012711			
10	Stopper Shaft	1		E6SE075S9010			
19	Stopper Shaft (300)	1		E7SE075S9019			
20	Split Pin	2		9009448			
21	Chain Holder	1		ER1IL9017			
22	Chain Pin	1		E6S041075			
23	Snap Ring	1		9047221			
24 Connection Yoke Assembly 1 ER2HS50		S5005	ER2IS5005 (2 Required)				

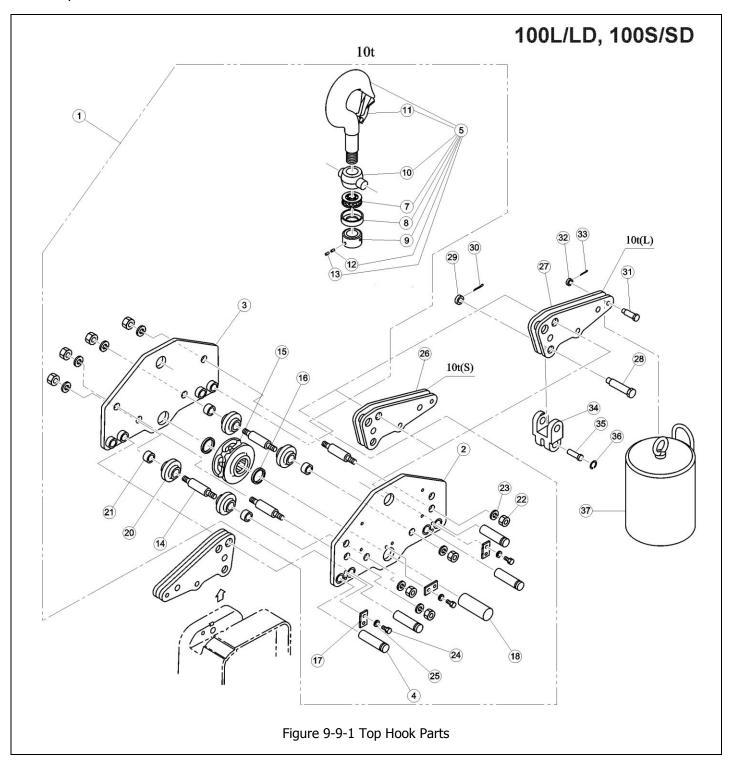
<sup>\*</sup>Quantities in "( )" are for 10 ton hoists.



# 9.8 Top Suspension Plate Parts

igure No.	Part Name	Parts Per Hoist	150S	2005	
1	Top Suspension Plate Assembly	1	ER2JS1003	ER2KS1003	
2	Connection Yoke Assembly	2	ER2IS5005		
3	Connection Yoke A	2	ER2I	S9005	
4	Connection Yoke B	2	ER2I	S9006	
5	Connection Yoke Pin	4	ER2H	IS9016	
6	Top Suspension Plate A Assembly	1	ER2JS5003	ER2KS5003	
9	Top Suspension Plate B Assembly	1	ER2JS5004	ER2KS5004	
12	Top Stay Bolt	6 (7)	E6S0	07075	
13	Suspension Shaft	4	E6S008075		
14	Top Idle Sheave Assembly	2 (3)	ER2HS5051		
15	Thrust Needle Bearing	4 (6)	ER1HS9182		
16	Top Shaft	2 (3)	E6S0	53075	
17	Shaft Stopper A	4 (5)	ER1H	IS9056	
18	Guide Roller	6 (8)	E6S0	62075	
19	Nut	12(14)	909	3445	
20	Spring Washer	12 (14)	901	2717	
21	Socket Bolt	8 (10)	9091271		
22	Spring Washer	8 (10)	9012711		

<sup>\*</sup>Quantities in "( )" are for 20 ton hoists.



igure No.	Part Name	Parts Per Hoist	100L	100S	
1	Top Hook Complete Assembly	1	ER2IS1011		
2	Top Suspension Plate A Assembly	1	ER2IS	S5011	
3	Top Suspension Plate B Assembly	1	ER2IS5012		
4	Suspender Shaft B	4	E6S0	13100	
5	Top/Bottom Hook Assembly	1	ER2IS	52121	
7	Thrust Bearing	1	ES02	2100	
8	Bearing Cover	1	E6S0:	23100	
9	Hook Nut	1	ES02	4100	
10	Bottom Yoke	1	E6S0:	30100	
11	Safety Latch Assembly	1	C2BA1	501071	
12	Stopper Screw A	1	J1TB01	110016	
13	Stopper Screw B	1	J1TB01	110008	
14	Bottom Stay Bolt	4	E6S0:	38075	
15	Bottom Idle Sheave Assembly	1	ER2HS5052		
16	Thrust Needle Bearing	2	ER1HS9182		
17	Shaft Stopper A	3	ER1IS	59056	
18	Top Shaft B	1	E6S0:	57100	
20	Guide Roller	4	E6S062075		
21	Bottom Collar	4	E6S065075		
22	Nut	8	9093445		
23	Spring Washer	8	901	2717	
24	Socket Bolt	6	909	1271	
25	Spring Washer	6	901	2711	
26	Connection Yoke Assembly	2		ER2IS5005	
27	Connection Yoke Assembly	1	ER2IL5155		
28	Yoke Bolt	1	ER1ES9032		
29	Slotted Nut	1	ES088020L		
30	Split Pin	1	9009436		
31	Chain Pin	1	ES041050		
32	Slotted Nut	1	M2049030		
33	Split Pin	1	9009424		
34	Chain Holder	1	ER1IL9171		
35	Chain Pin	1	E6S041075		
36	Snap Ring	1	9047221		
37	Balance Weight Assembly	1	7021002		

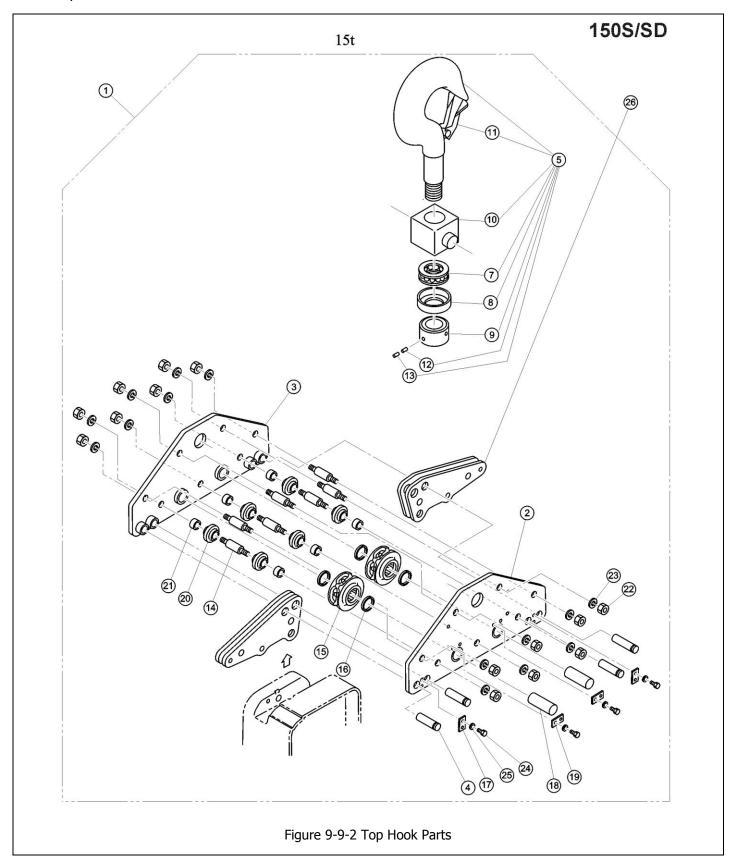


Figure No.	Part Name	Parts Per Hoist	150S
1	Top Hook Complete Assembly	1	ER2JS1011
2	Top Suspension Plate A Assembly	1	ER2JS5011
3	Top Suspension Plate B Assembly	1	ER2JS5012
4	Suspender Shaft B	4	E6S013150
5	Top/Bottom Hook Assembly	1	ER2JS2121
7	Thrust Bearing	1	ES022150
8	Bearing Cover	1	E6S023150
9	Hook Nut	1	E6S024150
10	Bottom Yoke	1	E6S030150
11	Safety Latch Assembly	1	M2071200
12	Stopper Screw A	1	J1TB01110016
13	Stopper Screw B	1	J1TB01110010
14	Bottom Stay Bolt	7	E6S038150
15	Bottom Idle Sheave Assembly	2	ER2HS5052
16	Thrust Needle Bearing	4	ER1HS9182
17	Shaft Stopper A	2	ER1IS9056
18	Top Shaft B	2	E6S057150
19	Shaft Stopper B	2	ER1JS9060
20	Guide Roller	6	E6S062075
21	Bottom Collar	6	E6S065150
22	Nut	14	9093445
23	Spring Washer	14	9012717
24	Socket Bolt	8	9091271
25	Spring Washer	8	9012711
26	Connection Yoke Assembly	2	ER2IS5005

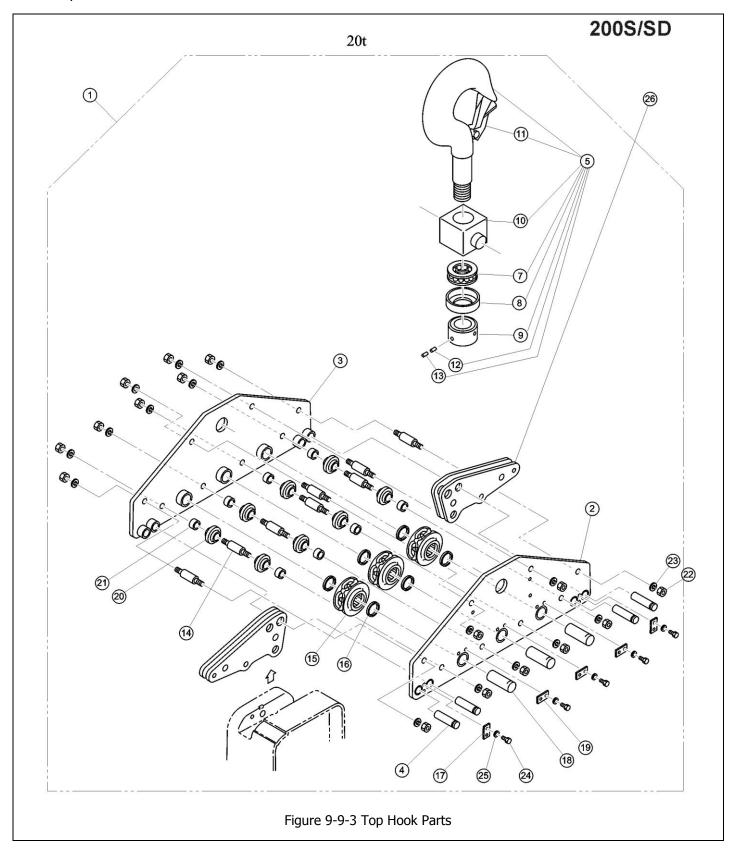
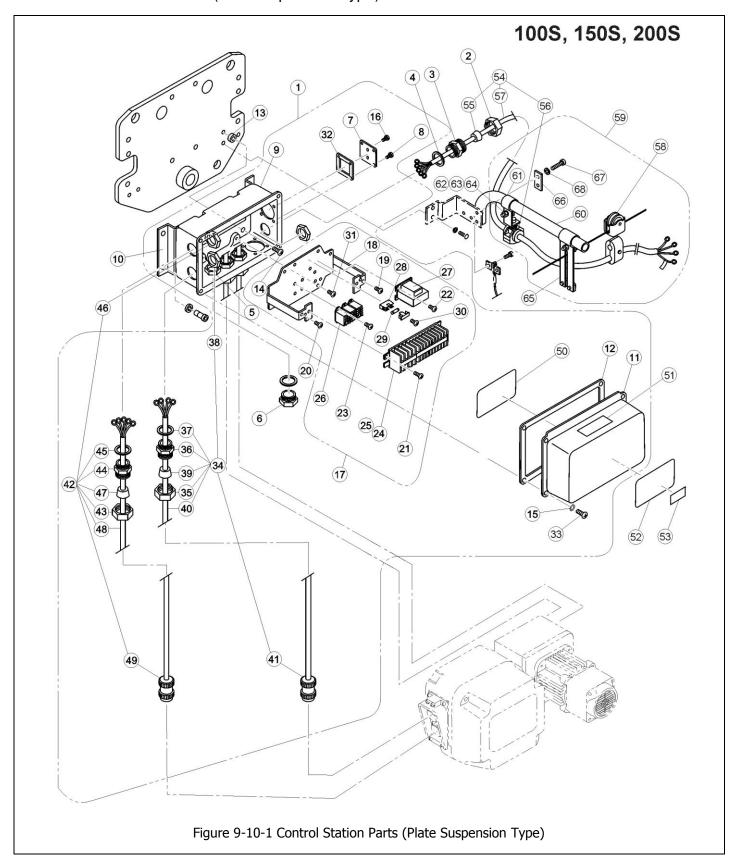


Figure No.	Part Name	Parts Per Hoist	2005
1	Top Hook Complete Assembly	1	ER2KS1011
2	Top Suspension Plate A Assembly	1	ER2KS5011
3	Top Suspension Plate B Assembly	1	ER2KS5012
4	Suspender Shaft B	4	E6S013150
5	Top/Bottom Hook Assembly	1	ER2KS2121
7	Thrust Bearing	1	E6S038150
8	Bearing Cover	1	E6S023200
9	Hook Nut	1	E6S024200
10	Bottom Yoke	1	E6S030200
11	Safety Latch Assembly	1	C2BA3001071
12	Stopper Screw A	1	J1TB01110016
13	Stopper Screw B	1	J1TB01110010
14	Bottom Stay Bolt	8	E6S038150
15	Bottom Idle Sheave Assembly	3	ER2HS5052
16	Thrust Needle Bearing	6	ER1HS9182
17	Shaft Stopper A	2	ER1IS9056
18	Top Shaft B	3	E6S067150
19	Shaft Stopper B	3	ER1JS9060
20	Guide Roller	8	E6S062075
21	Bottom Collar	8	E6S065150
22	Nut	16	9093445
23	Spring Washer	16	9012717
24	Socket Bolt	10	9091271
25	Spring Washer	10	9012711
26	Connection Yoke Assembly	2	ER2IS5005

## 9.10 Control Station Parts (Plate Supension Type)

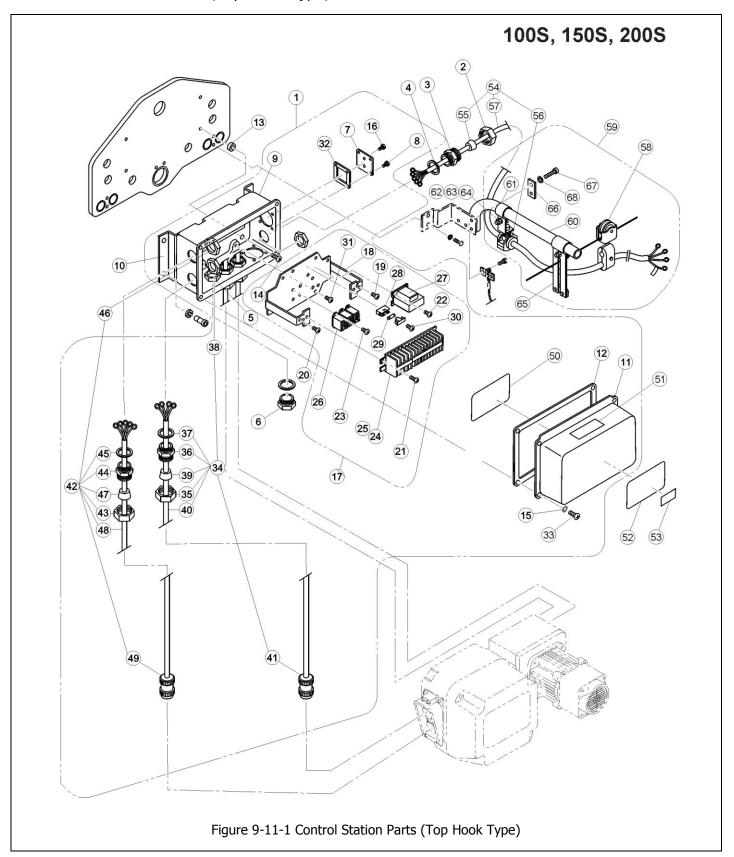


9.10 Control Station Parts (Plate Supension Type)

Figure No.	Part Name	Parts F	er Hoist	100S	1505	2005
		S		7015601		5602
1	Connection Box Complete Assembly	D	1	7015701	701	5702
2	Holder A		1		ECP5924AA	
3	Holder B		1	ECP5924AB		
4	Packing		2	ECP5924AC		
5	Holder Nut		2	ECP5924AD		
6	Holder Cover		1	ECP5924AE		
7	Cord Cover		1	ER1IS9347		
8	Machine Screw With Spring Washer		4	MS554010		
9	Connection Box		1		MR1IS9401	
10	Connection Box Holder		1	MR1HS9405		
11	Connection Box Cover		1		MR1DS9411	
12	Connection Box Packing		1		MR1DS9421	
13 14	Spacer  Machine Screw With Spring Washer		4		MS517010 J1AP28001414	
15	Toothed Lock Washer		4		9679708	
16	Machine Screw With Spring Washer		2	E6F151003		
		S			ER2GHM1QS1A8	
17	Plate Complete Assembly	D	1		ER2GHM1QI1A8	
18	Plate Assembly		1	MR2IS5445		
19	Machine Screw With Spring Washer		1		MS554010	
20	Machine Screw With Spring Washer	İ	3		MS555010	
21	Machine Screw With Spring Washer		2		MS554010	
22	Machine Screw With Spring Washer		2		MS555010	
23	Machine Screw With Spring Washer		6		J1AW23000808	
24	Terminal 16P		1		ECP1610AA	
26	Relay	S	3		MGC42C26A	
20	Relay	D	4		MGC42C20A	
27	Transformer		1		TRF32K611	
28	Fuse Holder		1		ECP92FZAA	
29	Fuse		1		ECP91FZ01	
30	Machine Screw With Spring Washer		1		E2D667125	
31	Machine Screw With Spring Washer		4		MS554010	
32	Cord Cover Packing		1		MS527010	
33	Machine Screw With Spring Washer		4	MD3704750	MS554010	04750
34	Cable 4C Assembly		2	MR2IS1759		S1759
35	Holder A		2		ECP5924AA	
36	Holder B		2		ECP5924AB	
37	Packing Holder Nut		2		ECP5924AC ECP5924AD	
39	Cable Packing		2		ECP5924AD ECP6916AA	
40	Cable 4C		ft		14/4	
41	Plug 4P		2	ECP2304AF		
	Cable 4C Assembly	S		MR2IS1768		S1768
42	Cable 5C Assembly	D	2	MR2IS3768		S3768
43	Holder A		2	111(2205700	ECP5924AA	557.00
44	Holder B		2		ECP5924AB	
45	Packing		2		ECP5924AC	
46	Holder Nut		2		ECP5924AD	
47	Cable Packing		2		ECP6916AA	
40	Cable 4C	S			16/4P	
48	Cable 5C	D	ft		16/6P	
49	Plug 4P		2		ECP2108AC	
50	Wiring Diagram	S	1	-	EWG3200H21	
		D			EWG3E00H21	
51	Warning Seal E (Electric Shock)		2		ER2CS9936	
52	Name Plate B		2		ER2BHM20I9A5	
53	Name Plate D	1	2	ER2BHM1QI9A6	ER2BHM1PI9A6	ER2BHM2QI9A6
54	Power Supply Cable 4C Assembly		2		ZBZC12BH2000	
55	Cable Packing	<del>                                     </del>	2		ECP6918AA	
56	Cable Support 19 Assembly	1	2		ECP5900CA	
57	Power Supply Cable 4C	-	ft		10/4	
58	Cable Hanger 15/17 Assembly	+	A/R		MS1733020	
59	Cable Support Bar Complete Assembly	+	1		MR1DS1491	
60	Cable Support Arm	+	1		MR1DS9491	
61	Cable Support Arm	-	1 2		MR1DS9492 9093328	
62	Bolt Spring Lock Washer	+	2		9093328	
63 64	Spring Lock Washer Nut	1	2		9012/11	
65	Wire Guide Assembly	<del>                                     </del>	1		MR1DS1493	
66	Support Bar Holder (Plate)	+	1		MR1DS1493 MR1DS9501	
67	Bolt	-	2		9093329	
68	Spring Lock Washer	1	2		9012711	
	required, one every 5 ft. of Power Supply Cabl	lo.		i .	2012/11	

Note: A/R = As required, one every 5 ft. of Power Supply Cable.

## 9.11 Control Station Parts (Top Hook Type)



9.11 Control Station Parts (Top Hook Type)

	15602 15702
2         Holder A         1         ECP5924AA           3         Holder B         1         ECP5924AB           4         Packing         2         ECP5924AC           5         Holder Nut         2         ECP5924AD           6         Holder Cap         1         ECP5924AE           7         Cord Cover         1         ER1IS9347           8         Machine Screw With Spring Washer         4         MS554010           9         Connection Box         1         MR1IS9401           10         Connection Box Holder         1         MR1BS9405           11         Connection Box Cover         1         MR1DS9411           12         Connection Box Packing         1         MR1DS9421           13         Spacer         4         MS517010           14         Machine Screw With Spring Washer         4         J1AP28001414           15         Toothed Lock Washer         4         9679708           16         Machine Screw With Spring Washer         2         E6F151003           17         Plate Complete Assembly         5         ER2GHM1QS1A8           18         ER2GHM1QS1A8         ER2GHM1QS1A8	
3         Holder B         1         ECP5924AB           4         Packing         2         ECP5924AC           5         Holder Nut         2         ECP5924AD           6         Holder Cap         1         ECP5924AE           7         Cord Cover         1         ER1IS9347           8         Machine Screw With Spring Washer         4         MS554010           9         Connection Box         1         MR1IS9401           10         Connection Box Holder         1         MR1HS9405           11         Connection Box Cover         1         MR1DS9411           12         Connection Box Packing         1         MR1DS9421           13         Spacer         4         MS517010           14         Machine Screw With Spring Washer         4         J1AP28001414           15         Toothed Lock Washer         4         9679708           16         Machine Screw With Spring Washer         2         E6F151003           17         Plate Complete Assembly         5         ER2GHM1QS1A8           18         ER2GHM1QS1A8         ER2GHM1QS1A8	
5         Holder Nut         2         ECP5924AD           6         Holder Cap         1         ECP5924AE           7         Cord Cover         1         ER1IS9347           8         Machine Screw With Spring Washer         4         MS554010           9         Connection Box         1         MR1IS9401           10         Connection Box Holder         1         MR1HS9405           11         Connection Box Cover         1         MR1DS9411           12         Connection Box Packing         1         MR1DS9421           13         Spacer         4         MS517010           14         Machine Screw With Spring Washer         4         J1AP28001414           15         Toothed Lock Washer         4         9679708           16         Machine Screw With Spring Washer         2         E6F151003           17         Plate Complete Assembly         S         1         ERZGHM1QS1A8           17         ERZGHM1QS1A8         ERZGHM1Q11A8	
6         Holder Cap         1         ECP5924AE           7         Cord Cover         1         ER1IS9347           8         Machine Screw With Spring Washer         4         MS554010           9         Connection Box         1         MR1IS9401           10         Connection Box Holder         1         MR1BS9405           11         Connection Box Cover         1         MR1DS9411           12         Connection Box Packing         1         MR1DS9421           13         Spacer         4         MS517010           14         Machine Screw With Spring Washer         4         J1AP28001414           15         Toothed Lock Washer         4         9679708           16         Machine Screw With Spring Washer         2         E6F151003           17         Plate Complete Assembly         S         ERZGHM1Q51A8           17         ER2GHM1Q51A8         ER2GHM1Q11A8	
7         Cord Cover         1         ERIIS9347           8         Machine Screw With Spring Washer         4         MS554010           9         Connection Box         1         MR1IS9401           10         Connection Box Holder         1         MR1DS9405           11         Connection Box Cover         1         MR1DS9411           12         Connection Box Packing         1         MR1DS9421           13         Spacer         4         MS517010           14         Machine Screw With Spring Washer         4         J1AP28001414           15         Toothed Lock Washer         4         9679708           16         Machine Screw With Spring Washer         2         E6F151003           17         Plate Complete Assembly         S         ERZGHM1Q51A8           17         ER2GHM1Q11A8	
8         Machine Screw With Spring Washer         4         MS554010           9         Connection Box         1         MR1IS9401           10         Connection Box Holder         1         MR1BS9405           11         Connection Box Cover         1         MR1DS9411           12         Connection Box Packing         1         MR1DS9421           13         Spacer         4         MS517010           14         Machine Screw With Spring Washer         4         J1AP28001414           15         Toothed Lock Washer         4         9679708           16         Machine Screw With Spring Washer         2         E6F151003           17         Plate Complete Assembly         S         1         ER2GHM1QS1A8           17         D         ER2GHM1QS1A8         ER2GHM1QS1A8	
9         Connection Box         1         MR1IS9401           10         Connection Box Holder         1         MR1HS9405           11         Connection Box Cover         1         MR1DS9411           12         Connection Box Packing         1         MR1DS9421           13         Spacer         4         MS517010           14         Machine Screw With Spring Washer         4         J1AP28001414           15         Toothed Lock Washer         4         9679708           16         Machine Screw With Spring Washer         2         E6F151003           17         Plate Complete Assembly         S         1         ER2GHM1QS1A8           17         ER2GHM1QS1A8         ER2GHM1QS1A8         ER2GHM1QS1A8	
10         Connection Box Holder         1         MRIHS9405           11         Connection Box Cover         1         MRIDS9411           12         Connection Box Packing         1         MRIDS9421           13         Spacer         4         MS517010           14         Machine Screw With Spring Washer         4         JIAP28001414           15         Toothed Lock Washer         4         9679708           16         Machine Screw With Spring Washer         2         E6F151003           17         Plate Complete Assembly         S         ER2GHM1QS1A8           D         ER2GHM1QS1A8	
11         Connection Box Cover         1         MR1DS9411           12         Connection Box Packing         1         MR1DS9421           13         Spacer         4         MS517010           14         Machine Screw With Spring Washer         4         J1AP28001414           15         Toothed Lock Washer         4         9679708           16         Machine Screw With Spring Washer         2         E6F151003           17         Plate Complete Assembly         S         ERZGHM1QS1A8           D         ER2GHM1QS1A8           ER2GHM1Q11A8	
12         Connection Box Packing         1         MR1DS9421           13         Spacer         4         MS517010           14         Machine Screw With Spring Washer         4         J1AP28001414           15         Toothed Lock Washer         4         9679708           16         Machine Screw With Spring Washer         2         E6F151003           17         Plate Complete Assembly         S         ERZGHM1Q51A8           D         D         ER2GHM1Q11A8	
14         Machine Screw With Spring Washer         4         J1AP28001414           15         Toothed Lock Washer         4         9679708           16         Machine Screw With Spring Washer         2         E6F151003           17         Plate Complete Assembly         S         1         ER2GHM1QS1A8           D         ER2GHM1QI1A8	
15         Toothed Lock Washer         4         9679708           16         Machine Screw With Spring Washer         2         E6F151003           17         Plate Complete Assembly         S         1         ER2GHM1QS1A8           D         D         ER2GHM1QI1A8	
16         Machine Screw With Spring Washer         2         E6F151003           17         Plate Complete Assembly         S         1         ER2GHM1QS1A8           D         1         ER2GHM1QI1A8	
17         Plate Complete Assembly         S D         1         ER2GHM1QS1A8 ER2GHM1QI1A8	
17 Plate Complete Assembly D 1 ER2GHM1QI1A8	
16   Pidte Assertibly   1   1   1   1   1   1   1   1   1	
19 Machine Screw With Spring Washer 1 MS554010	
20 Machine Screw With Spring Washer 3 MS555010	
21 Machine Screw With Spring Washer 2 MS554010	
22 Machine Screw With Spring Washer 2 MS555010	
23 Machine Screw With Spring Washer 6 J1AW23000808	
24         Terminal 16P         1         ECP1610AA	
26 Relay S 3 MGC42C26A	
D 4	
27 Transformer 1 TRF32K611	
28         Fuse Holder         1         ECP92FZAA           29         Fuse         1         ECP91FZ01	
29 Fuse 1 ECP91F201 30 Machine Screw With Spring Washer 1 E2D667125	
31 Machine Screw With Spring Washer 4 MS554010	
32 Cord Cover Packing 1 MS527010	
33 Machine Screw With Spring Washer 4 MS554010	
	2JS1759
35 Holder A 2 ECP5924AA	
36 Holder B 2 ECP5924AB	
37 Packing 2 ECP5924AC	
38         Holder Nut         2         ECP5924AD	
39 Cable Packing 2 ECP6916AA	
40 Relay Cable 4C ft 14/4	
41 Plug 4P 2 ECP2304AF	20470
	2JS1768
Cable 5C Assembly	2JS3768
44 Holder B 2 ECP5924AB	
45 Packing 2 ECP5924AC	
46 Holder Nut 2 ECP5924AD	
47 Cable Packing 2 ECP6916AA	
Cable 4C S 16/4D	
48 Cable 5C D ft 16/6P	
49 Plug 4P 2 ECP2108AC	
50 Wiring Diagram S 1 EWG3200H21	
D EWG3E00H21	
51 Warning Seal E (Electric Shock) 2 ER2CS9936	
52 Name Plate B 2 ER2BHM20I9A5	ED 2D I I A 2 O TO A C
53 Name Plate D 2 ER2BHM1QI9A6 ER2BHM1PI9A6	ER2BHM2QI9A6
54         Power Supply Cable 4C Assembly         2         ZBZC12BH2000           55         Cable Packing         2         ECP6918AA	
55         Cable Packing         2         ECP6918AA           56         Cable Support 19 Assembly         2         ECP5900CA	
57 Power Supply Cable 4C ft 10/4	
58 Cable Hanger 15/17 Assembly A/R MS1733020	
59 Cable Support Bar Complete Assembly 1 MR1DS1491	
60 Cable Support Bar 1 MR1DS9491	
61 Cable Support Arm 1 MR1DS9492	·
62 Bolt 2 9093328	
63 Spring Lock Washer 2 9012711	
64 Nut 2 9093424	
65 Wire Guide Assembly 1 MR1DS1493	
66 Support Bar Holder (Plate) 1 MR1DS9501	
67 Bolt 2 9093329	
68   Spring Lock Washer   2   9012711 Note: A/R = As required, one every 5 ft. of Power Supply Cable.	

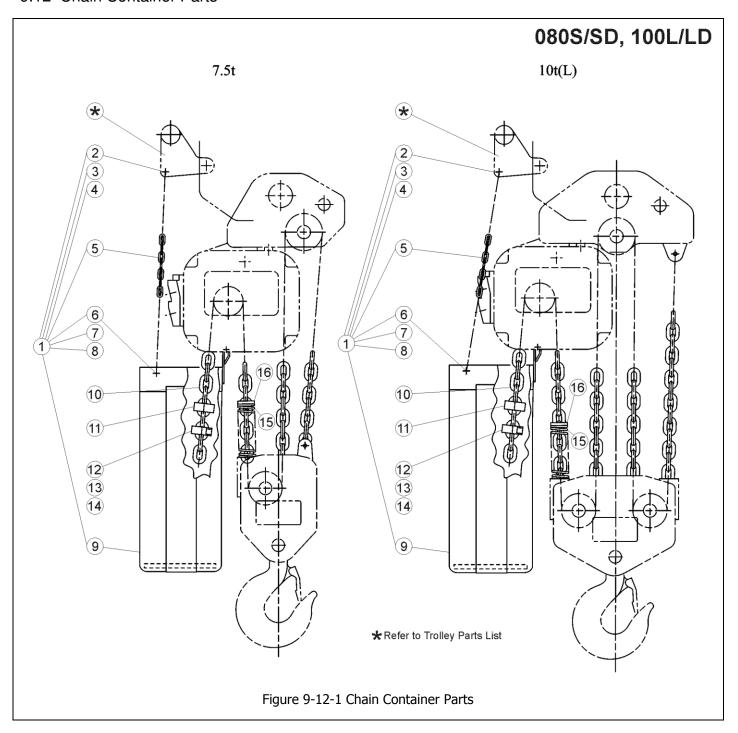


Figure No.		Part Name	Parts Per Hoist	080S	100L	
	1	Chain Container Kit	1	BK20	BK2075H2	
	2	Socket Bolt	2	909	9091274	
	3	Lever Nut	2	ES857005S		
	4	Washer	2	ES24	ES247005S	
	5	Container Chain	2	ES875075		
	6	Socket Bolt	2	9091272		
	7	Lever Nut	2	ES857005S		
	8	Washer	2	ES247005S		
	9	Chain container (H2) Assembly	1	ER2HS5931		
10		NP Load Chain	1	LCER2025NP		
11		Cushion Rubber	1	ER1EM9053		
12		Stopper	2	ER1ES1041		
	13	Socket Bolt	2	9091273		
	14	Spring Washer	2	9012711		
	15	Chain Spring	1	ES047D025		
	16	Limiting Plate	1	ER1FH9054		

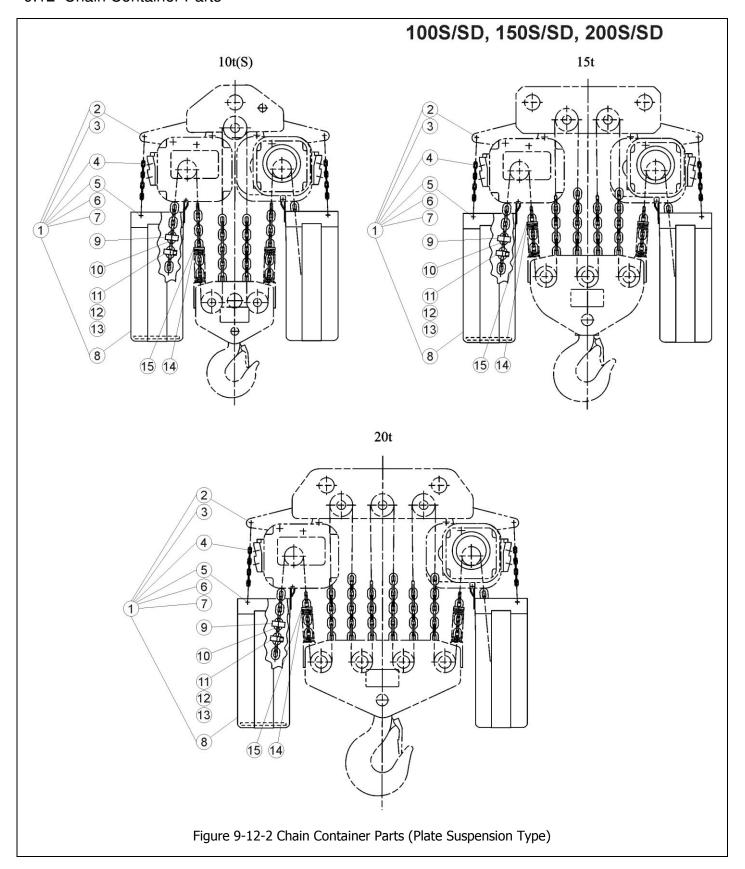


Figure No.		Part Name	Parts Per Hoist	1005	150S	200S		
	1	Chain Container Kit	2		BK2100H2			
	2	Socket Bolt	2		9091281			
	3	Lever Nut	2		ES857005S			
	4	Container Chain	4		ES875100			
	5	Socket Bolt	4		9091272			
	6	Lever Nut	4		ES857005S			
	7	Washer	4		ES247005S			
	8	Chain container (H2) Assembly	2		ER2HS5931			
	9	Cushion Rubber	2	ER1EM9053				
	10	NP Load Chain	1		LCER2025NP			
	11	Stopper	4	ER1ES1041				
	12	Socket Bolt	4	9091273				
	13	Washer	4	9012711				
	14	Chain Spring	2	ES047D025				
	15	Limiting Plate	2	ER1FH9054				



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