

# CM SERIES 633 TROLLEY INSTALLATION INSTRUCTIONS

Plain Trolley ½, 1, 2, 3 and 5 Ton Capacities

## ⚠ WARNING

Improper installation and/or operation can result in the trolley coming off the beam.

### TO AVOID BODILY INJURY AND PROPERTY DAMAGE:

- Do install the trolley as directed herein.
- Do make certain end stops restrain trolley.
- Do NOT use to lift or transport people
- Do NOT use to suspend loads over people.
- Do NOT overload.
- Do NOT side load.



## GENERAL

After removing the Series 633 Trolley from the shipping carton, inspect the various parts for damage which may have occurred during shipment or handling. All trolleys consist of two side frame/trackwheel assemblies, an equalizer pin, two equalizer pin nuts, two equalizer pin spacers, one suspension plate, two split pins and a number of spacer washers. If shipping damage has occurred, refer to the packing list envelope on the carton for claim procedure.

## ADJUSTMENT

The Series 633 Trolleys are adjustable for operation on a wide range of beam flange (either sloped or flat) widths by arranging the spacer washers. To determine the arrangement of the spacer washers, measure the flange width on which the trolley is to be installed.

## INSTALLATION

Using the measurement of the beam flange width, determine the arrangement of the spacer washers. Loosely assemble the side frame assemblies, equalizer pin, suspension plate, spacers, spacer washers and equalizer pin nuts as shown. On the 1/2 through 3-ton trolleys there must be at least one spacer washer on the inside and the outside of each side frame. On the 5-ton trolley, there must be at least two spacer

on the outside of each side frame and at least one spacer washer on the inside of each side frame.

**NOTE:** The number of spacer washers indicated in the chart is nominally correct. However, due to the variations in size encountered in structural steel sections, it may be necessary to vary the number of washers used. Also, the distance between the trackwheel flanges (distance "X") should be 1/8 to 3/16 inch greater than the beam flange width for straight runway beams, and 3/16 to 1/4 inch greater than the beam flange width if the runway system includes sharp curves. When used on runway beams with curves, lightly lubricate the edges of the beam at the curved sections with grease.

Install the trolley on the beam by sliding one side frame out far enough to allow the trackwheels to clear the beam flange. Lift the trolley up so the trackwheels are riding on the beam and draw the side frames together by tightening the equalizer pin nuts snugly on each side of the trolley. Apply a light load to the suspension plate to ensure that all four trackwheels contact the beam flange. Tighten the equalizer pin nuts firmly and install the split pins.

**NOTE:** Metric tools required to tighten equalizer pin nuts.

washers

### CM REPLACEMENT POLICY

If any properly maintained CM part, within 1 year of shipment, proves to have been originally defective in materials or workmanship; and is returned to us, transportation prepaid, we will replace or repair the part, no charge, f.o.b. our factory.

We reserve the right to change materials or design, if in our opinion; such changes will improve our product. Abuse, repair by an unauthorized person or use of non-CM replacement parts voids the guarantee and could lead to dangerous operation. For full Terms of Sale, see Sales Order Acknowledgement. Also refer to the back of this instruction sheet for Limitations of Warranties, Remedies and Damages and, Indemnification and Safe Operation.

### Operation

Observe trolley load capacity. Do not overload.

Place load directly under trolley. Avoid off-center and side loading of any kind.

Read the instructions contained on this sheet as well as \*ASME B30.11 and the manual provided with the hoist or other appliance used with this trolley.

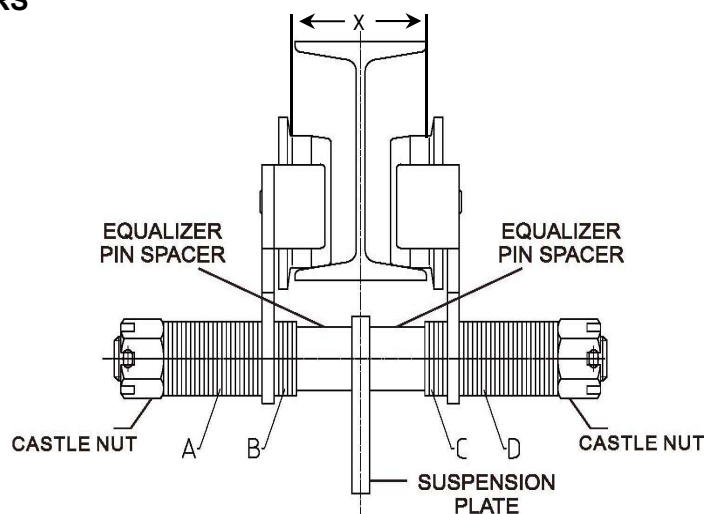
\*Obtainable from ASME order department, 22 Law Drive, Box 2300, Fairfield, NJ 07007-2300, U.S.A.

## WARNING

### TO AVOID INJURY AND/OR PROPERTY DAMAGE:

1. The load should be directly under the trolley. Avoid off-center loading of any kind. Side loading may spread the side frames, bend the suspension plate and thus create an accident. Read installation instructions and ASME B30.11 before operating the trolley.
2. Deviation from the CM washer spacing recommendations can cause the trolley to fall from the beam.
3. The trolley and beam should be inspected periodically to assure their continued operation. Using a damaged or malfunctioning trolley or operating the trolley on a beam with an excessively worn flange may cause the trolley to fall from the beam.
4. The equalizer pin nuts must be tight and locked in position and, they should be periodically checked to make sure they are tight. If the nuts are loose, the side frames will spread and allow the trolley to fall from the beam.
5. To keep the suspension plate and load centered, the spacer washers at "B" and "C" (refer to chart) must be the same or differ by only one washer. If this spacing is not maintained, there will be unequal loading on the trolley and the beam and as a result, the side frames may bend and allow the trolley to fall from the beam.
6. The use of materials or replacement parts other than CM manufacture may lead to dangerous operation.

**FIGURE 1: SPACER WASHERS**



## CM SERIES 633 PLAIN TROLLEY

\*CHART FOR ARRANGEMENT OF SPACER WASHERS

S BEAM FLANGE WIDTH INCHES (MM)	1/2 TON				1 TON				2 TON				3 TON				5 TON			
	A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D
2-1/2 (63.5)	22	1	1	22																
2-5/8 (66.7)	22	1	1	22																
2-3/4 (69.6)	21	2	2	21																
3 (76.2)	20	3	4	19	21	3	3	21												
3-3/8 (85.7)	17	6	6	17	20	4	5	19												
3-5/8 (92.1)	15	8	7	16	19	5	6	18	19	1	1	19								
4 (101.6)	13	10	10	13	17	7	7	17	17	3	3	17	17	1	1	17				
4-1/8 (104.8)	12	11	10	13	16	8	7	17	17	3	4	16	17	1	1	17				
4-5/8 (117.5)	9	14	14	9	15	9	10	14	15	5	6	14	15	3	4	14	16	1	2	14
5 (127)	7	16	16	7	13	11	11	13	13	7	7	13	13	5	5	13	13	3	3	13
5-1/8 (130.2)	6	17	17	6	12	12	12	12	13	7	8	12	13	5	6	12	13	3	4	12
5-1/4 (133.4)	5	18	18	5	11	13	12	12	12	8	8	12	12	6	6	12	12	4	4	12
5-1/2 (139.7)	4	19	20	3	11	13	14	10	11	9	9	11	11	7	7	11	11	5	5	11
5-5/8 (142.9)	3	20	21	2	10	14	14	10	11	9	10	10	11	7	8	10	11	5	6	10
6 (152.4)					9	15	16	8	9	11	12	8	9	9	9	9	9	7	7	9
6-1/4 (158.8)					8	16	17	7	8	12	13	7	8	10	10	8	8	8	8	8
6-3/8 (161.9)					7	17	17	7	7	13	13	7	7	11	10	8	8	8	9	7
7 (177.8)					5	19	20	4	5	15	16	4	5	13	14	4	5	11	12	4
7-1/8 (181)					4	20	20	4	4	16	16	4	4	14	14	4	4	12	12	4
7-1/4 (184.2)					3	21	21	3	4	16	17	3	4	14	15	3	4	12	13	3
7-7/8 (200)					1	23	24	0	1	19	19	1	1	17	17	1	1	15	15	1
8 (203.2)					0	24	24	0	1	19	20	0	0	18	17	1	1	15	15	1

\* The use of Other than CM supplied spacer washers may result in trackwheel to beam flange variations and thus the above chart will not apply.

## INSPECTION

Periodic inspection of the trolley should be conducted at the same time the hoist (or other appliance) is inspected. As a minimum, a monthly inspection of the suspension plate, trackwheels and equalizer pin nuts should be carried out.

Measure the depth of the section at the upper and lower portions of the suspension plate. If either is less than that indicated below, the suspension plate must be replaced.

## ⚠ WARNING

Alterations or modifications of trolley and use of non-CM repair parts can lead to dangerous operation and injury.

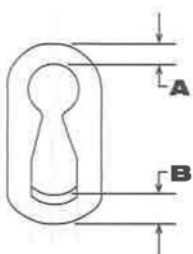
### TO AVOID BODILY INJURY AND PROPERTY DAMAGE:

- Do use only CM replacement parts.
- Do NOT alter or modify trolley.

## SUSPENSION PLATE

Side frame assemblies should be replaced if the trackwheels are loose on the stud, have indications of cracks on tread or flange or if there is excess wear on tread or flange. Check equalizer pin nuts to be sure they are tight and secure.

**FIGURE 2: Suspension Plate**



Rated Load Tons (kg.)	Replace Suspension Plate if A or B are less than:	
	A In. (mm)	B In. (mm)
1/2 (500)	.43 (11.0)	.55 (14)
1 (1000)	.47 (11.9)	.54 (13.9)
2 (2000)	.59 (15.1)	.74 (18.9)
3 (3000)	.93 (23.6)	1.25 (31.9)
5 (5000)	1.27 (32.2)	1.24 (31.5)

## REPAIR PARTS LIST

## ⚠ WARNING

Using "commercial" or other manufacturer's parts to repair the Series 633 Trolley may cause load loss.

### TO AVOID INJURY:

Order all replacement parts from CM. Some parts may look alike but often CM parts are made of specific materials or processed to achieve specific properties.



## ORDERING INSTRUCTIONS

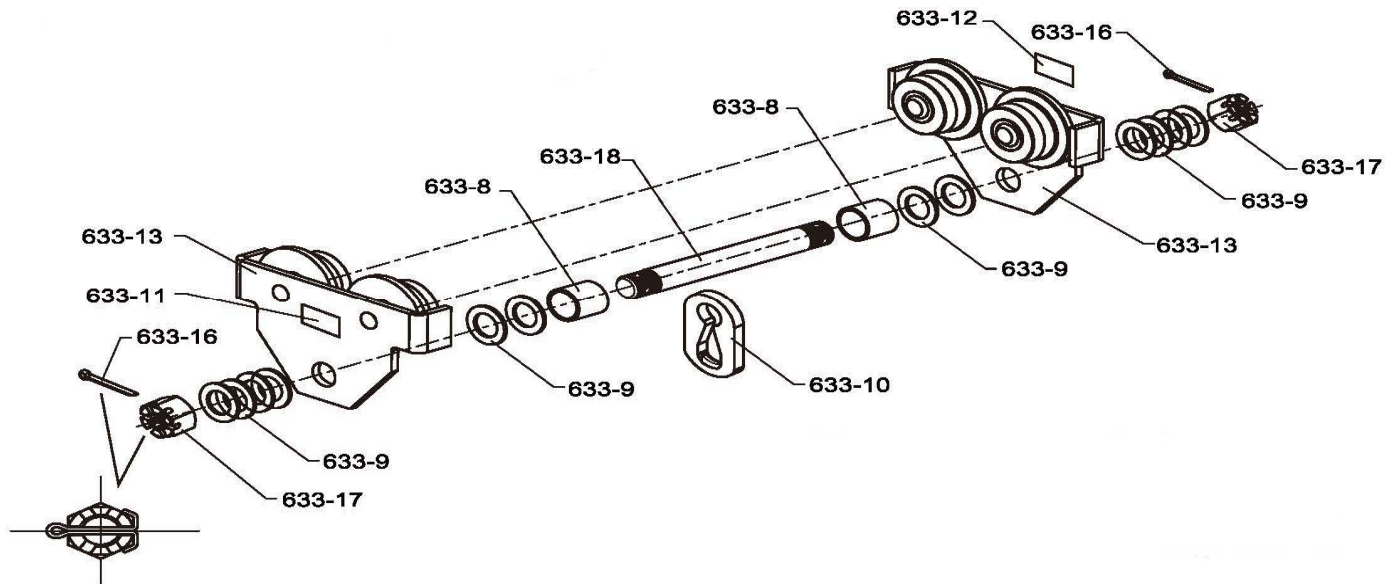
The following information must accompany all correspondence orders for replacement parts:

1. Serial number of trolley (two letters stamped on the identification plate).
2. Capacity of trolley from nameplate.
3. Part name from parts list.
4. Part number and key number of part from parts list.
5. Quantity of parts required.

Parts should be ordered from CM's authorized Master Parts Depot conveniently located throughout the United States and Canada. Refer to [www.cmworks.com](http://www.cmworks.com) to locate the Master Parts Depot nearest you.

**FIGURE 3: REPAIR PARTS**

**NOTE:** Metric tools required to tighten equalizer pin nuts.



CM SERIES 633 PARTS LIST							
Key No.	No. Req'd	Part Name	Part Number				
			1/2 Ton (500 kg.)	1 Ton (1000 kg.)	2 Ton (2000 kg.)	3 Ton (3000 kg.)	5 Ton (5000 kg.)
633-8	2	Equalizer Pin Spacer	33741	33748	33755	33762	33769
633-9	-	Spacer Washer	33742 (46 Req'd.)	33749 (48 Req'd.)	33756 (40 Req'd.)	33763 (36 Req'd.)	33770 (32 Req'd.)
633-10	1	Suspension Plate	33743	33750	33757	33764	33771
633-11	1	Identification Label	33720	33721	33722	33723	33724
633-12	1	Warning Label	33779	33779	33779	33732	33732
633-13	2	Side Frame Assembly (Includes Trackwheels)	33744	33751	33758	33765	33772
*	1	Equalizer Pin Assembly (includes 633-16, 17 and 18)	33794	33795	33796	33797	33798
633-16	2	Split Pin	33786	33787	33788	33789	33789
633-17	2	Castle Nut	33790	33791	33792	33793	33793
633-18	1	Equalizer Pin	33781	33782	33783	33784	33785

\* CM Series 633 trolleys manufactured after January 22, 2017 (with serial numbers beginning with XL-S) are shipping with new Equalizer Pins, Castle Nut and Split Pins. These new components provide additional security to ensure the castle nuts remain tight and locked in position. For trolleys manufactured before January 22, 2017, if parts 633-16, 633-17, or 633-18 need to be replaced, order the appropriate Equalizer Pin Assembly. The new parts and old parts are not interchangeable, so the entire assembly must be replaced.

# WARRANTY

## LIMITATION OF WARRANTIES, REMEDIES AND DAMAGES

THE WARRANTY STATED BELOW IS GIVEN IN PLACE OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR OTHERWISE, NO PROMISE OR AFFIRMATION OF FACT MADE BY ANY AGENT OR REPRESENTATIVE OF SELLER SHALL CONSTITUTE A WARRANTY BY SELLER OR GIVE RISE TO ANY LIABILITY OR OBLIGATION.

Seller warrants that on the date of delivery to carrier the goods are free from defects in workmanship and materials.

SELLER'S SOLE OBLIGATION IN THE EVENT OF BREACH OF WARRANTY OR CONTRACT OR FOR NEGLIGENCE OR OTHERWISE WITH RESPECT TO GOODS SOLD SHALL BE EXCLUSIVELY LIMITED TO REPAIR OR REPLACEMENT, F.O.B. SELLER'S POINT OF SHIPMENT, OF ANY PARTS WHICH SELLER DETERMINES TO HAVE BEEN DEFECTIVE or if Seller determines that such repair or replacement is not feasible, to a refund of the purchase price upon return of the goods to Seller.

Any action against Seller for breach of warranty, negligence or otherwise, must be commenced within one year after such cause of action occurs.

NO CLAIM AGAINST SELLER FOR ANY DEFECT IN THE GOODS SHALL BE VALID OR ENFORCEABLE UNLESS BUYER'S WRITTEN NOTICE THEREOF IS RECEIVED BY SELLER WITHIN ONE YEAR FROM THE DATE OF SHIPMENT. Seller shall not be liable for any damage, injury or loss arising out of the use of the goods if, prior to such damage, injury or loss, such goods are (1) damaged or misused following Seller's delivery to carrier; (2) not maintained, inspected, or used in compliance with applicable law and Seller's written instructions and recommendations; or (3) installed, repaired, altered or modified without compliance with such law, instructions or recommendations.

UNDER NO CIRCUMSTANCES SHALL SELLER BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES AS THOSE TERMS ARE DEFINED IN SECTION 2-715 OF THE UNIFORM COMMERCIAL CODE.

### INDEMNIFICATION AND SAFE OPERATION

Buyer shall comply with and require its employees to comply with directions set forth in instructions and manuals furnished by Seller and shall use and require its employees to follow such instructions and manuals and to use reasonable care in the use and maintenance of the goods. Buyer shall not remove or permit anyone to remove any warning or instruction signs on the goods. In the event of personal injury or damage to property or business arising from the use of the goods, Buyer shall within 48 hours thereafter give Seller written notice of such injury or damage. Buyer shall cooperate with Seller in investigating any such injury or damage and in the defense of any claims arising therefrom.

If Buyer fails to comply with this section or if any injury or damage is caused, in whole or in part, by Buyer's failure to comply with applicable federal or state safety requirements, Buyer shall indemnify and hold Seller harmless against any claims, loss or expense for injury or damage arising from the use of the goods.

### CMCO Warranty (HOISTS)

- A. Columbus McKinnon Corporation ("Seller") warrants to the original end user ("Buyer") that, for a period of one (1) year from the date of Seller's delivery of the goods (collectively, the "Goods") to the carrier, the Goods will be free from defects in workmanship and materials.
- B. IN THE EVENT OF ANY BREACH OF SUCH WARRANTY, SELLER'S SOLE OBLIGATION SHALL BE EXCLUSIVELY LIMITED TO, AT THE OPTION OF SELLER, REPAIR OR REPLACEMENT, F.O.B. SELLER'S POINT OF SHIPMENT, OF ANY GOODS THAT SELLER DETERMINES TO HAVE BEEN DEFECTIVE OR, IF SELLER DETERMINES THAT SUCH REPAIR OR REPLACEMENT IS NOT FEASIBLE, TO A REFUND OF THE PURCHASE PRICE UPON RETURN OF THE GOODS TO SELLER. NO CLAIM AGAINST SELLER FOR ANY BREACH OF

(i) SUCH WARRANTY WITH RESPECT TO THE ELECTRICAL COMPONENTS OF ANY GOOD SHALL BE VALID OR ENFORCEABLE UNLESS BUYER'S WRITTEN NOTICE THEREOF IS RECEIVED BY SELLER WITHIN ONE (1) YEAR FROM THE DATE OF SELLER'S DELIVERY TO THE CARRIER AND (ii) SUCH WARRANTY WITH RESPECT TO THE MECHANICAL COMPONENTS OF ANY GOOD SHALL BE VALID OR ENFORCEABLE UNLESS BUYER'S WRITTEN NOTICE THEREOF IS RECEIVED BY SELLER WITHIN ONE (1) YEAR FROM THE DATE THE DATE ANY ALLEGED CLAIM ACCRUES. EXCEPT FOR THE WARRANTY SET FORTH ABOVE, SELLER MAKES NO OTHER WARRANTIES WITH RESPECT TO THE GOODS, WHETHER EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, QUALITY AND/OR THOSE ARISING BY STATUTE OR OTHERWISE BY LAW OR FROM ANY COURSE OF DEALING OR USE OF TRADE, ALL OF WHICH ARE HEREBY EXPRESSLY DISCLAIMED.

C. IN NO EVENT SHALL SELLER BE LIABLE TO BUYER OR ANY THIRD PARTY WITH RESPECT TO ANY GOOD, WHETHER IN CONTRACT, TORT OR OTHER THEORY OF LAW, FOR LOSS OF PROFITS OR LOSS OF USE, OR FOR ANY INCIDENTAL, CONSEQUENTIAL, SPECIAL, DIRECT OR INDIRECT DAMAGES, HOWSOEVER CAUSED. SELLER'S MAXIMUM LIABILITY TO BUYER WITH RESPECT TO THE GOODS SHALL IN NO EVENT EXCEED THE PRICE PAID BY BUYER FOR THE GOODS THAT ARE THE SUBJECT OF THE APPLICABLE CLAIM.

D. Seller shall not be liable for any damage, injury or loss arising out of the use of the Goods if, prior to such damage, injury or loss, such Goods are: (1) damaged or misused following Seller's delivery to the carrier; (2) not maintained, inspected, or used in compliance with applicable law and Seller's written instructions and recommendations; or (3) installed, repaired, altered or modified without compliance with such laws, instructions or recommendations.

E. This warranty is limited and provided only to the original end user. **Each Good must be registered within sixty (60) days of receipt of each product to establish eligibility.** Please register at [www.cmworks.com/hoist-warranty-registration](http://www.cmworks.com/hoist-warranty-registration) or submit registration card via US mail.

F. Any action against Seller for breach of warranty, negligence or otherwise must be commenced by Buyer within one (1) year after: (a) the date any alleged claim accrues; or (b) the date of delivery of the Goods to Buyer, whichever is earlier.

## WARNING

**Alterations or modifications of equipment and use of non-factory repair parts can lead to dangerous operation and injury.**

### TO AVOID INJURY:

- Do not alter or modify equipment.
- Do use only factory replacement parts.



USA: Ph: (800) 888.0985 • (716) 689.5400 • Fax: (716) 689.5644 • [www.cmworks.com](http://www.cmworks.com)

CANADA: Ph: (877) 264.6478 • Fax: (877) 264.6477 • [www.cmworks.com](http://www.cmworks.com)